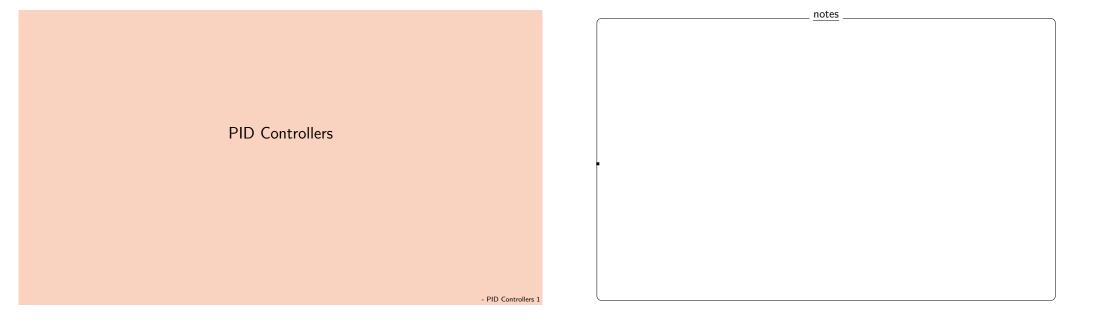
Table of Contents I • PID Controllers

- - model free tuning
 - model based tuning (via poles placement)
 - Most important python code for this sub-module
 - Self-assessment material

• this is the table of contents of this document; each section corresponds to a specific part of the course

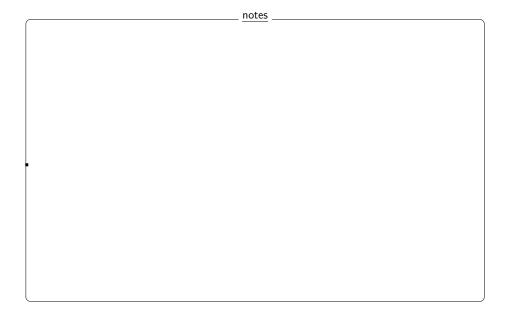
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Contents map

developed content units	taxonomy levels
empirical tuning of PID	u2, e3
pole placement with PID	u2, e3

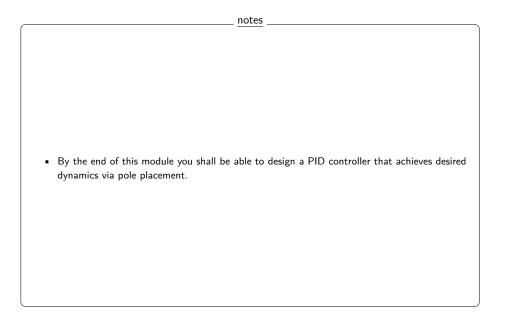
prerequisite content units	taxonomy levels
transfer function	u1, e2
PID controller	u1, e2



- PID Controllers 2

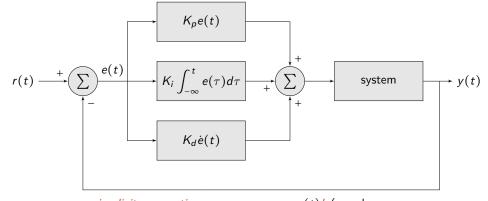
Main ILO of sub-module "PID Controllers"

Design a PID controller to place the closed-loop poles at desired locations



notes

Crash-slide on PIDs



implicit assumption: we can measure y(t)! (see also https://www.youtube.com/watch?v=UROhOmjaHpO!)

- PID Controllers 4

- you will see this controller in big details in the next courses, for now let's only get some intuitions
- important thing: we need sensors and processing units, to be able to implement this. This
 means that we need to allocate money for buying and installing this piece of hardware may
 be more expensive than open loop control

How does changing the PID gains impact the Closed-Loop response?

K_P

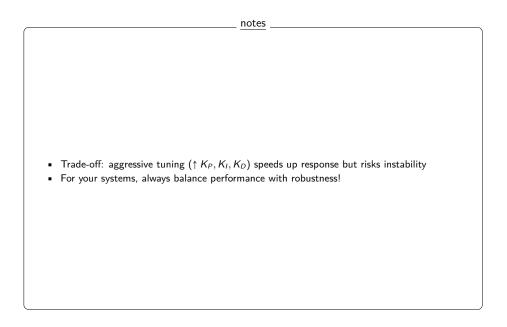
- $\uparrow \Longrightarrow$ faster response, but may cause overshoot/oscillations
- $\downarrow \Longrightarrow$ slower response, reduced overshoot (but higher steady-state error)

K_{I}

- $\uparrow \Longrightarrow$ eliminates steady-state error faster, but risks instability/windup
- $\downarrow \Longrightarrow$ reduces oscillations but may leave residual error

K_D

- $\uparrow \implies$ dampens oscillations, improves stability (but amplifies noise)
- $\downarrow \Longrightarrow$ smoother control, but slower rejection of disturbances



model free tuning

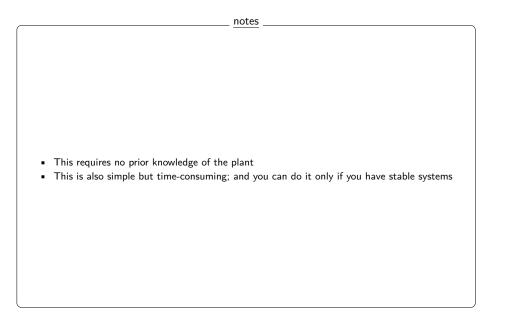
- PID Controllers 1

Manual Tuning (Trial and Error)

this approach works only for already stable systems!

Algorithm:

- start with all gains at zero $(K_P = 0, K_I = 0, K_D = 0)$
- increase K_P until the system oscillates
- add K_D to dampen oscillations
- introduce K₁ to eliminate steady-state error
- iteratively fine-tune for desired performance



notes

Ziegler-Nichols (Open-Loop) Method

(A step-response based tuning)

Algorithm:

- Apply a step input, and measure:
 - dead time (L), i.e., if there is a delay before the response
 - time constant (T)
- Use the Z-N table:

$$K_P = 1.2T/L$$
 $T_I = 2L$ $T_D = 0.5L$

• Connect in closed-loop, test, and refine

notes
It seems like magic, but actually it has some theoretical foundations
Note that this works well for first-order + delay systems
Note also that this typically gives a conservative starting point, and in practice one may need to do some refinement

- PID Controllers 3

Ziegler-Nichols (Closed-Loop) Method

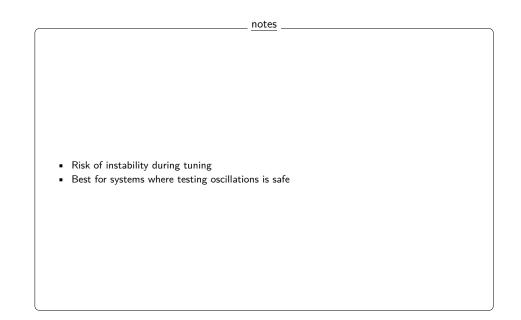
(... for a more aggressive tuning)

Algorithm:

- Set $K_I = 0$, $K_D = 0$
- Increase K_P until the output shows sustained oscillations (K_u)
- Measure the oscillation period (P_u)
- Use the alternative Z-N table

$$K_P = 0.6K_u \qquad T_I = P_u/2 \qquad T_d = P_u/8$$

• Test, and refine



Other Empirical PID Tuning Methods

When no plant model is available

- Relay Tuning (Åström-Hägglund): set on-off switching to estimate K_u and P_u
- **Cohen-Coon**: optimized for disturbance rejection (open-loop)
- Tyreus-Luyben: conservative Z-N modification for robustness
- Software Auto-Tuning: automated gain calculation via test signals

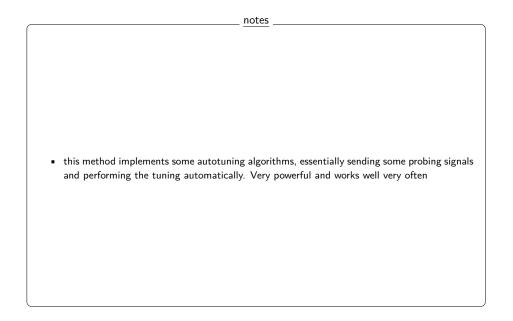
 Choice depends on system safety, nois 	a and norfermance requirements
 Choice depends on system safety, nois 	e, and performance requirements

notes

- PID Controllers 5

When Matlab definitely rules

https://www.mathworks.com/help/slcontrol/cat_scd_pid_autotuning.html



When shall I use model-free PID tuning?

When, simultaneously:

- the plant dynamics are simple
- there are no big safety risks
- a rough tuning suffices
- you need quick deployment

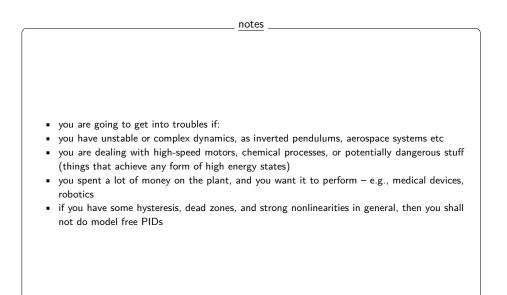
- you won't make a bad choice if:
- your plant dynamics are slow, stable, low-order systems like temperature control
- performing oscillations or step tests are not an issue
- there are no strict performance requirements
- you have no time for doing system identification
- thus, model-free methods trade off robustness for simplicity
- always validate tuned parameters in a safe environment!

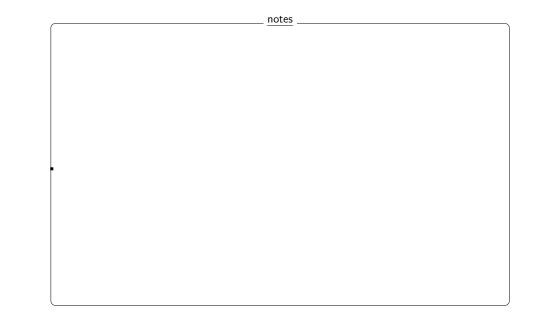
- PID Controllers 7

When shall I avoid model-free PID tuning?

If at least one of the following happens:

- the system is unstable/high-order
- doing testing means risking damaging something
- precision is critical
- you know that strong nonlinearities will be present



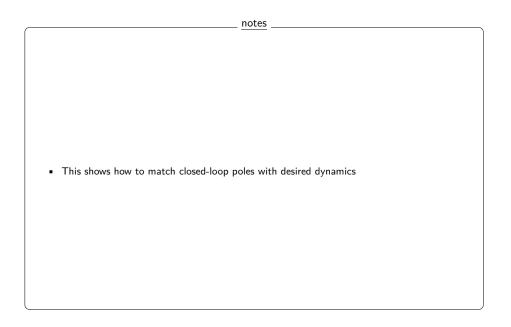


- PID Controllers 1

Example with a first-order plant

Given: $G(s) = \frac{1}{s+1}$ (first-order system) **Goal:** have a closed-loop pole at s = -4 **Try:** use a proportional controller: $C(s) = K_P$ **Find the closed-loop TF:** $\frac{K_P G(s)}{1 + K_P G(s)} = \frac{K_P}{s+1 + K_P}$ **Set the parameter accordingly:** $s + (1 + K_P) = s + 4 \implies K_P = 3$

model based tuning (via poles placement)



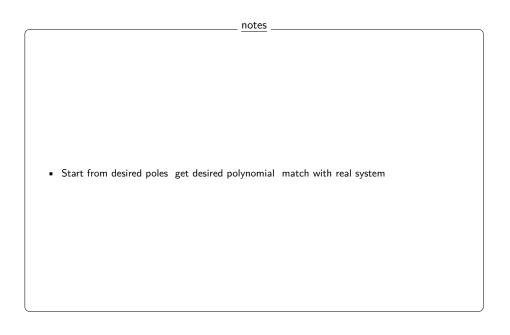
Example with a second-order plant

Given: $G(s) = \frac{1}{s(s+1)}$

Goal: have two closed-loop poles at $s = -2 \pm j2$ (and thus $s^2 + 4s + 8$)

Try: use a PID controller: $C(s) = K_P + \frac{K_I}{s} + K_D s$

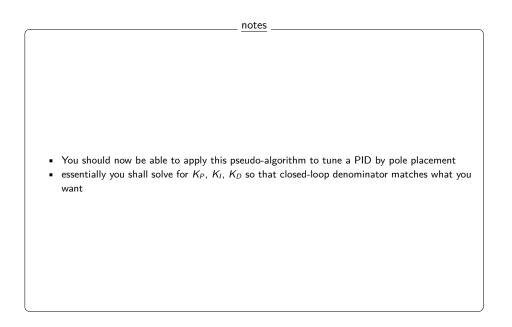
Find the closed-loop TF: i.e., find the ddenominator of 1 + C(s)G(s) and set it so to contain the wished roots



- PID Controllers 3

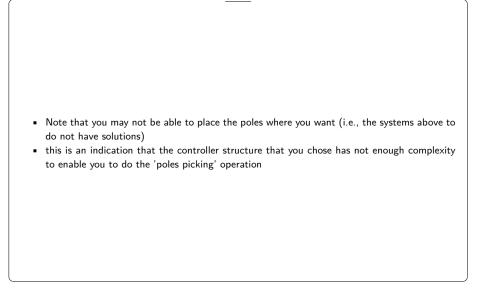
Summarizing, poles placement =

- pick the desired poles based on time response specifics
- derive desired characteristic polynomial
- write the closed-loop transfer function with the PID parameters
- match the polynomials & solve for K_P , K_I , K_D



Will you always be able to place all the poles where you want?

NO!



- PID Controllers 5

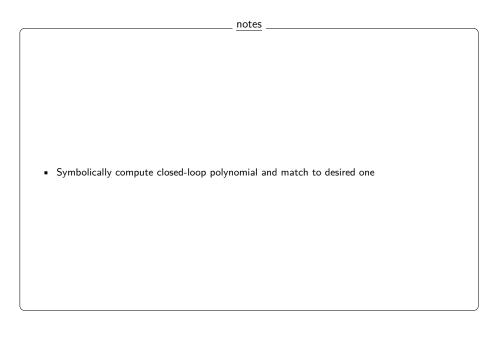
Most important python code for this sub-module

_ notes

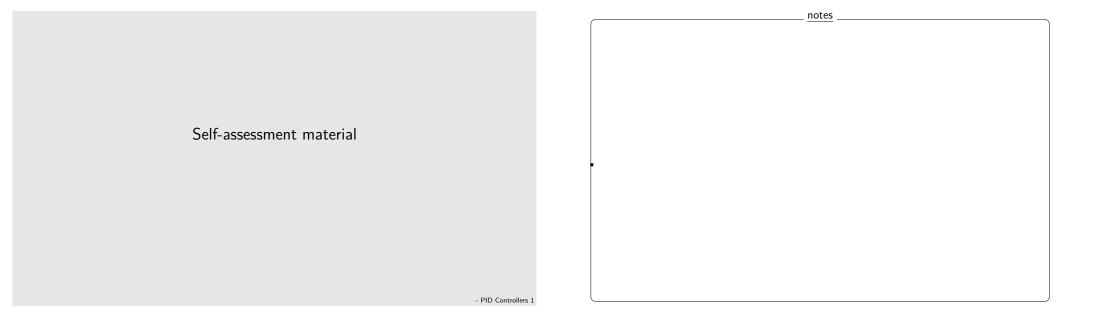
- PID Controllers 1

Python Enables Symbolic Matching of PID Coefficients

sympy



- PID Controllers 2



Question 1

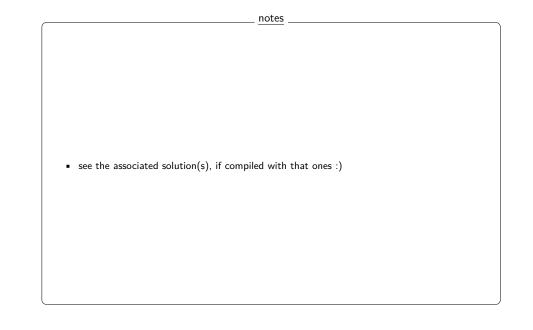
What is the first step in designing a PID controller using pole placement?

Potential answers:	
I: (wrong)	Tune K_P using trial-and-error
II: (wrong)	Write the plant transfer function in state-space
III: (correct)	Choose desired closed-loop poles based on time-domain specs
IV: (wrong)	Set the integral gain to zero initially

Solution 1:

The first step is to decide where you want the poles to bethis determines the desired system behavior.

- PID Controllers 2



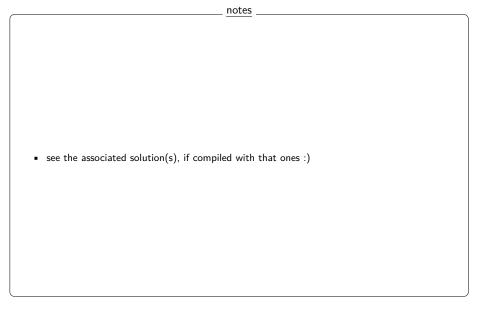
Question 2

What is the main goal of pole placement when designing a controller?

Potential answers:	
I: (wrong)	To cancel all poles and zeros of the system
II: (correct)	To achieve desired time-domain behavior such as settling time
and oversh	C C
III: (wrong)	To make the transfer function purely algebraic
IV: (wrong)	To eliminate the need for feedback
V: (wrong)	l do not know

Solution 1:

Pole placement is used to ensure the closed-loop poles correspond to desired system dynamics, influencing speed, damping, and stability.



Question 3

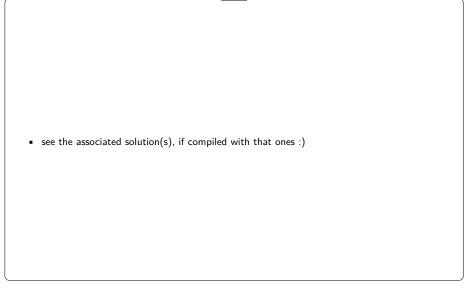
How does the derivative term (K_D) in a PID controller primarily affect the pole placement of a system?

Potential answers:

I: (wrong)	It shifts the system poles toward the imaginary axis
II: (wrong)	It always eliminates steady-state error
III: (wrong)	It has no influence on the pole placement
IV: (correct)	It influences the damping and stability by modifying the char-
acteristic equation	
V: (wrong)	l do not know

Solution 1:

The derivative term modifies the system's dynamics, particularly by $increasing_{ID Controllers 4}$ damping and thus influencing the position of the closed-loop poles.



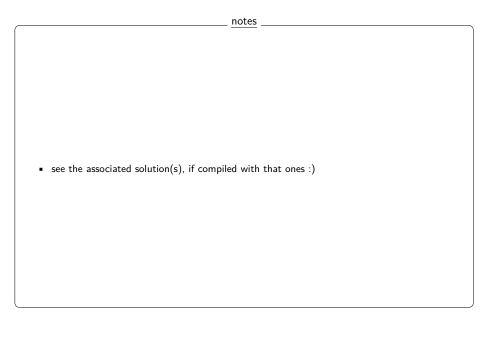
Question 4

What is the key mathematical operation used to design PID gains through pole placement?

Potential answ	vers:
I: (wrong) II: (wrong) III: (<u>correct</u>)	Taking the inverse Laplace transform of the plant Eliminating zeros from the open-loop transfer function Matching the closed-loop characteristic polynomial to a desired
one IV: (wrong) V: (wrong)	Factorizing the numerator of the open-loop transfer function I do not know

Solution 1:

Pole placement design requires expressing the closed-loop characteristic equatio $p_{ID \ Controllers \ 5}$ and matching its coefficients with those of a desired polynomial to solve for the PID gains.



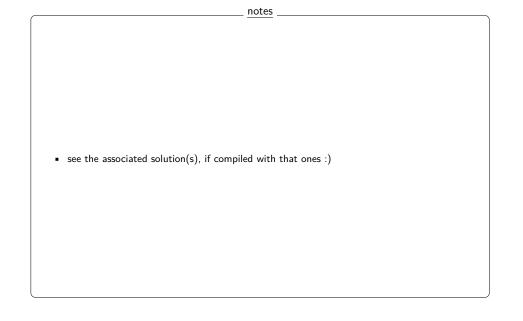
${\small Question} \ 5$

In a first-order system controlled by a proportional gain K_P , what is the effect of increasing K_P ?

Potential answers:		
I: (<u>correct</u>) speed	The pole moves further left on the real axis, increasing system	
ll: (wrong)	The pole becomes complex and causes oscillations	
III: (wrong)	The system gain decreases and response slows down	
IV: (wrong)	The zero of the system moves into the right-half plane	
V: (wrong)	l do not know	

Solution 1:

For first-order systems, increasing K_P moves the closed-loop pole leftward (mor_{PiD Controllers 6} negative real part), which speeds up the response.



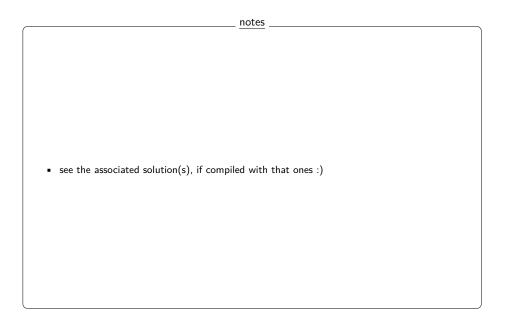
Question 6

Which of the following best describes the correct order of steps for PID pole placement design?

Potential answers:

- I: (wrong) Compute the system output first, then choose PID gains, then set desired poles
- II: (wrong) Start with experimental PID gains, simulate, and refine based on intuition
- III: (correct) Choose desired poles, derive the corresponding characteristic polynomial, and match it with the actual closed-loop polynomial to solve for gains
- IV: (wrong)Eliminate the need for poles by transforming to frequency domainV: (wrong)I do not know

- PID Controllers 7

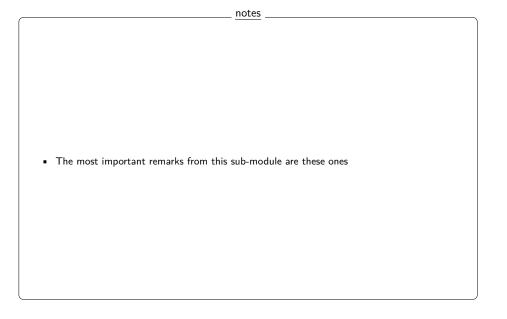


Solution 1:

Correct PID pole placement design involves selecting desired dynamics, deriving

Recap of sub-module <u>"PID Controllers"</u>

- Pole placement allows us to achieve desired dynamics
- PID gains shift the closed-loop poles
- Match desired characteristic polynomial with actual one
- Use symbolic or numerical tools to solve for K_P , K_I , K_D



- PID Controllers 8