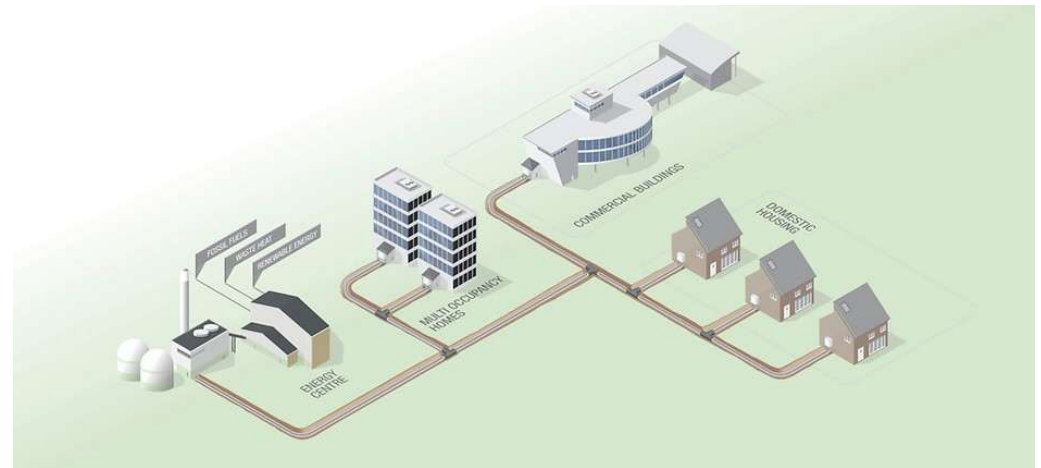


# District heating and cooling systems

# What is it?

## Characteristics

- 1) Networked, local system
- 2) Heating, cooling or both
- 3) Public → requires political action
- 4) Heat recovery from waste heat and renewables

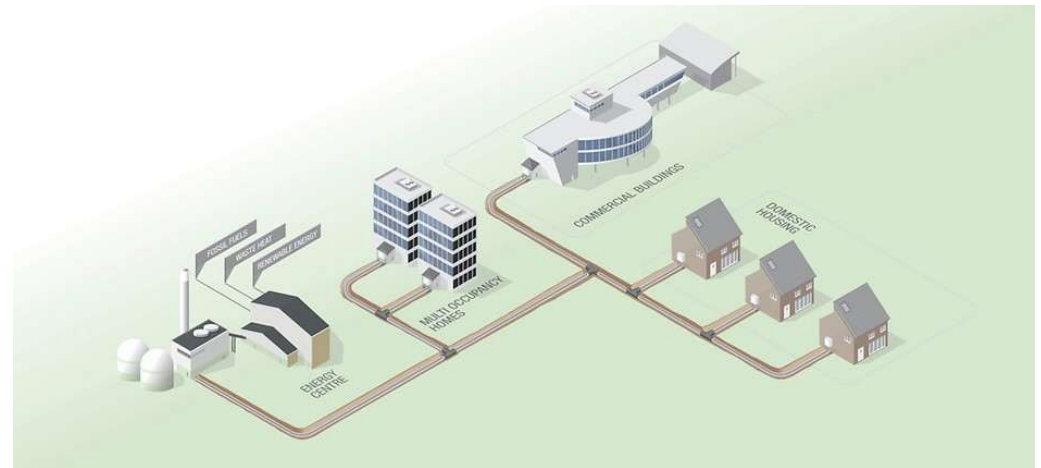


[Source: <https://www.rehau.com/>]

# What is it?

## Characteristics

- 1) Supply station(s)
- 2) Distribution system
- 3) Substations

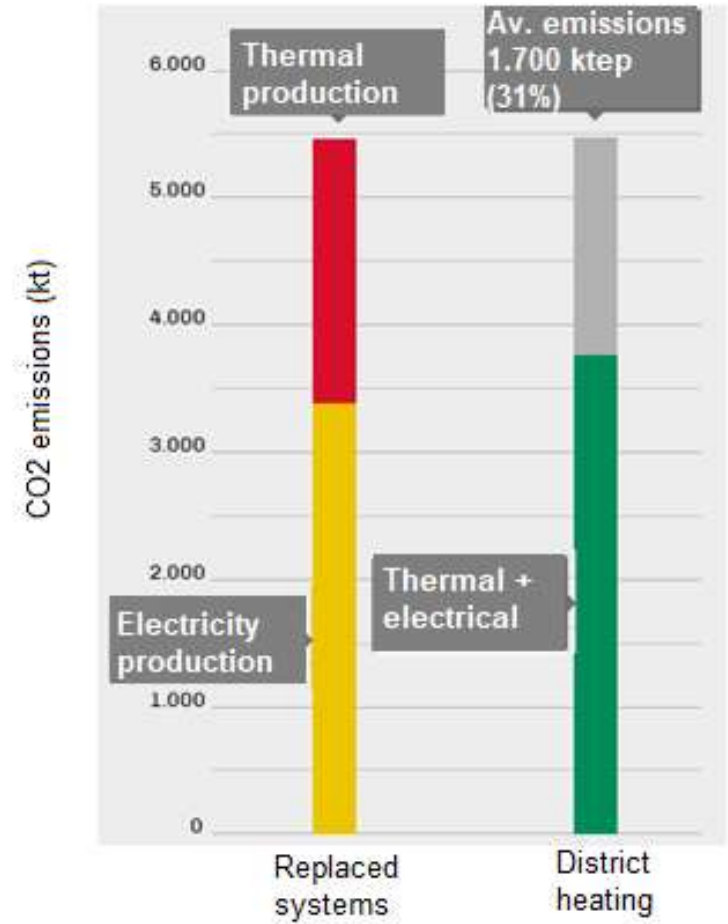
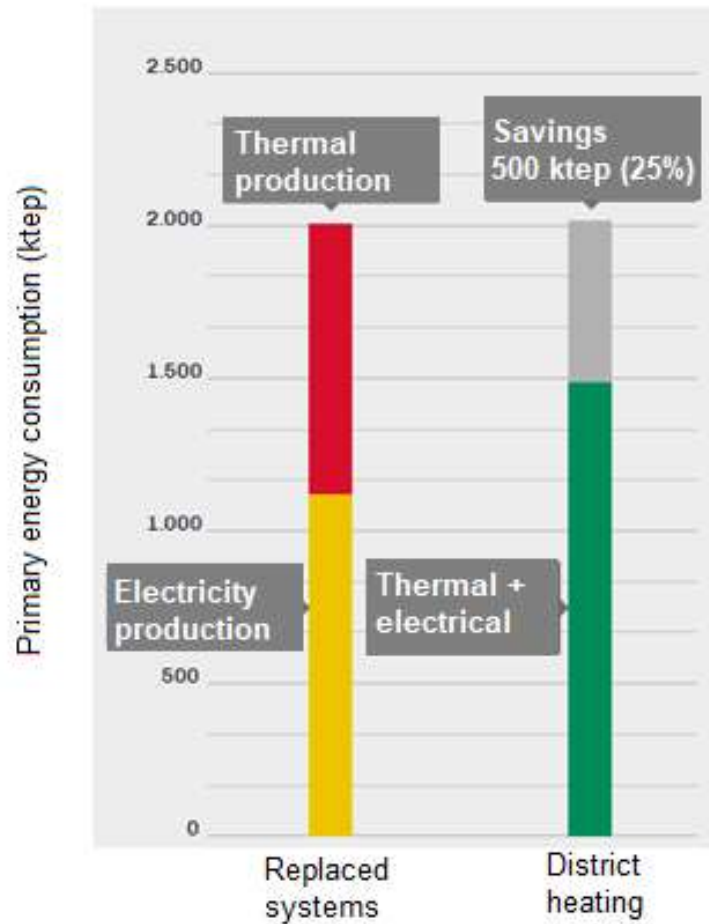


[Source: <https://www.rehau.com/>]

# Why do we need DH?

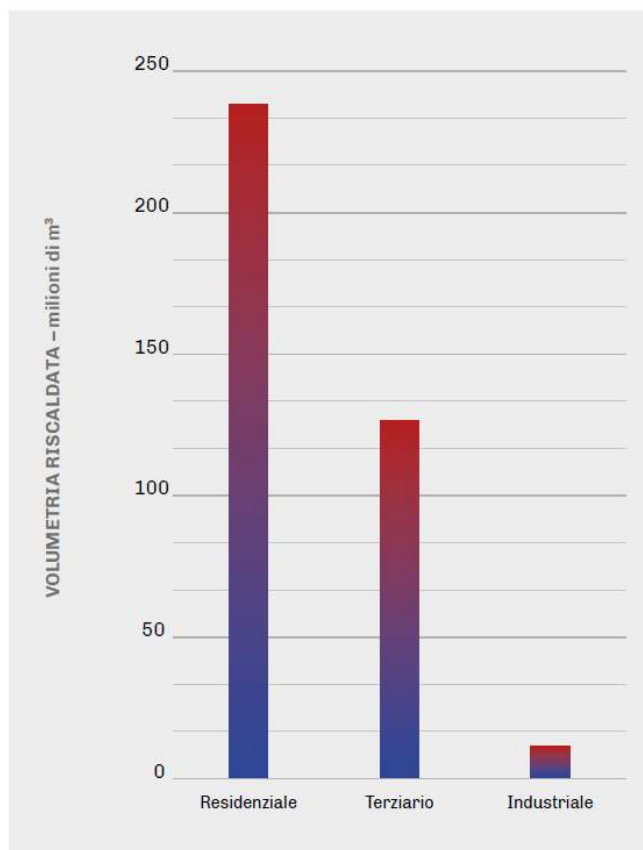
[Source: *Annuario AIRU 2021*]

## Advantage

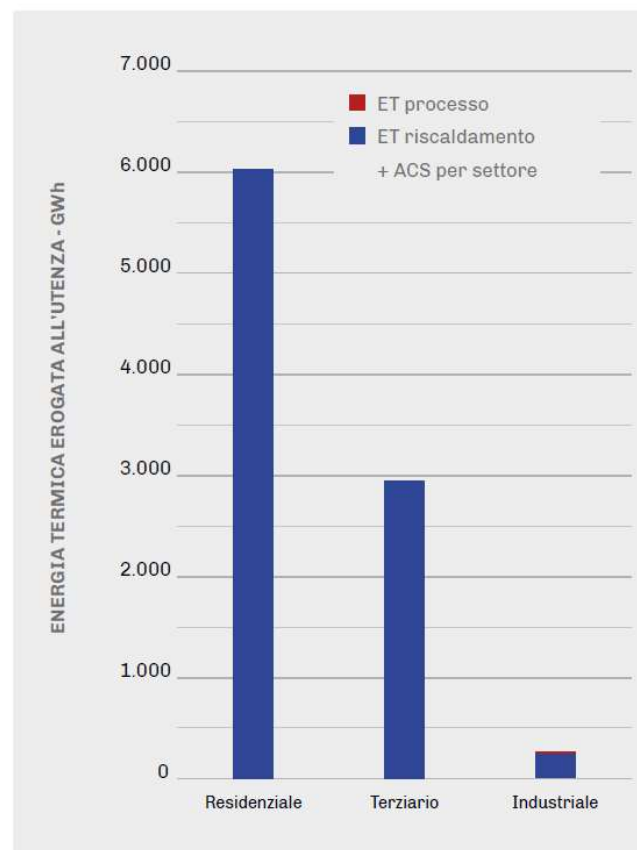


# Who are the typical users?

**FIGURA 4** Volumetria teleriscaldata distinta per tipologia d'utenza



**FIGURA 5** Energia termica erogata distinta per tipologia d'utenza



[Source: *Annuario AIRU 2021*]

# A bit of history

## First generation

1880

1920

1960

2000

2040

1<sup>st</sup> gen

**Where:** New York, Paris..

**Why:** replace polluting coal boilers in big cities

**Heat carrier fluid:** Steam

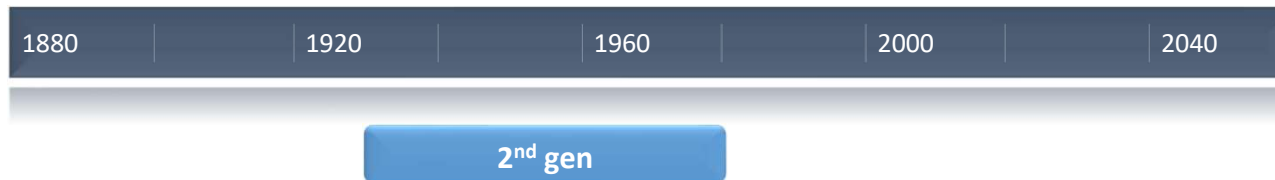
**Characteristics:**

Steam leakage, huge heat losses, corrosion



# A bit of history

## Second generation



**Where:** URSS

**Why:** Planned economy

**Heat carrier fluid:**

Superheated water ( $>100^{\circ}\text{C}$ )

**Characteristics:**

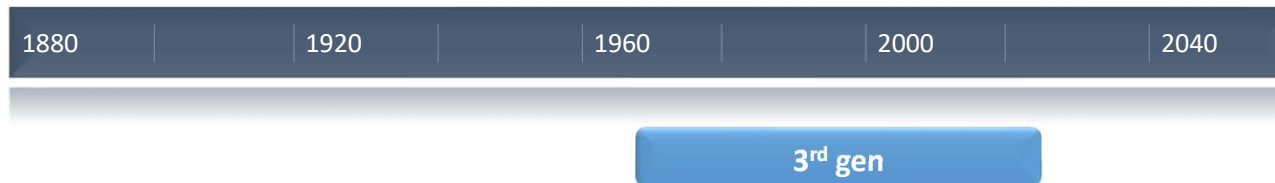
Oversized pipes with no thermal insulation

«Production-driven» regulation



# A bit of history

## Third generation



**Where:** Scandinavian countries

**Why:** Efficiency and energy security concerns

**Heat carrier fluid:**

Hot water (90/60°C)

**Characteristics:**

Pre-insulated pipes

«Demand-driven» regulation



# A bit of history

## Fourth generation

1880

1920

1960

2000

2040

4<sup>th</sup> gen

**Where:** Scandinavian countries

**Why:** Heat demand reduction, renewables

**Heat carrier fluid:**

Hot water (70/40°C)

**Characteristics:**

Increased supply from renewable heat,  
use of twin pipes  
«Demand-driven» regulation



# A bit of history

## Fifth generation

1880

1920

1960

2000

2040

**Where:** Western Europe

**Why:** Heat demand reduction, renewables

**Heat carrier fluid:**

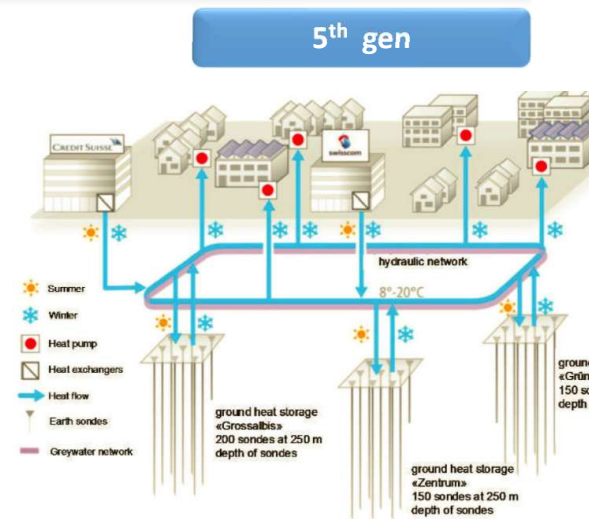
Ambient/low temperature water (<50°C)

**Characteristics:**

Decentralized reversible heat pumps

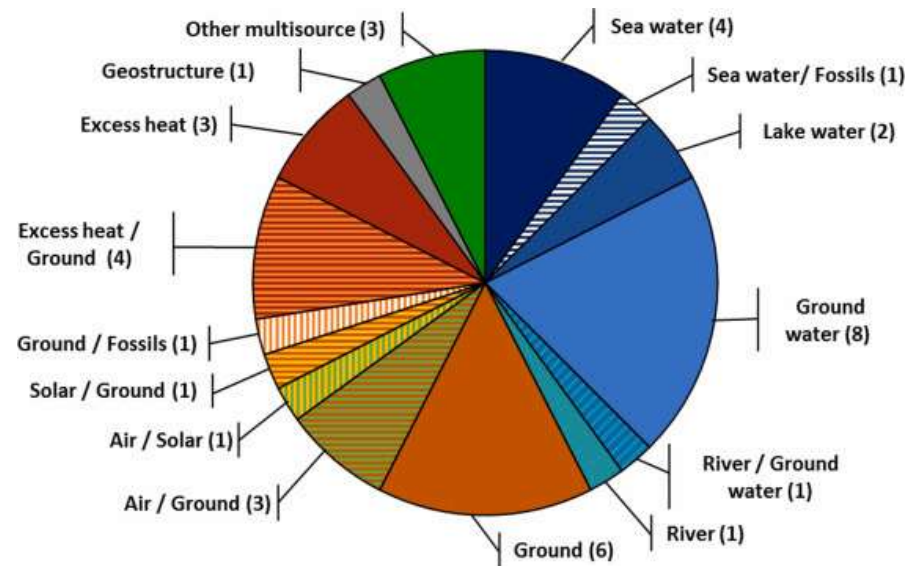
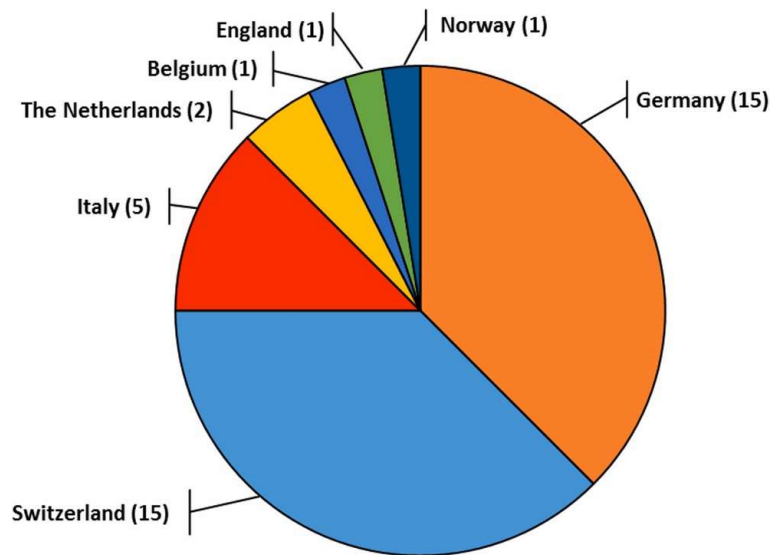
Simultaneous heating and cooling possible

Free floating temperature in the loop



# A bit of history

## Fifth generation



[Source: *Buffa et al, 2019*]

# Economic feasibility

## Linear heat density

Ratio between annual heat demand and length of the (transmission) pipes

$$d = \frac{E_T(MWh)}{l_{net}(m)}$$

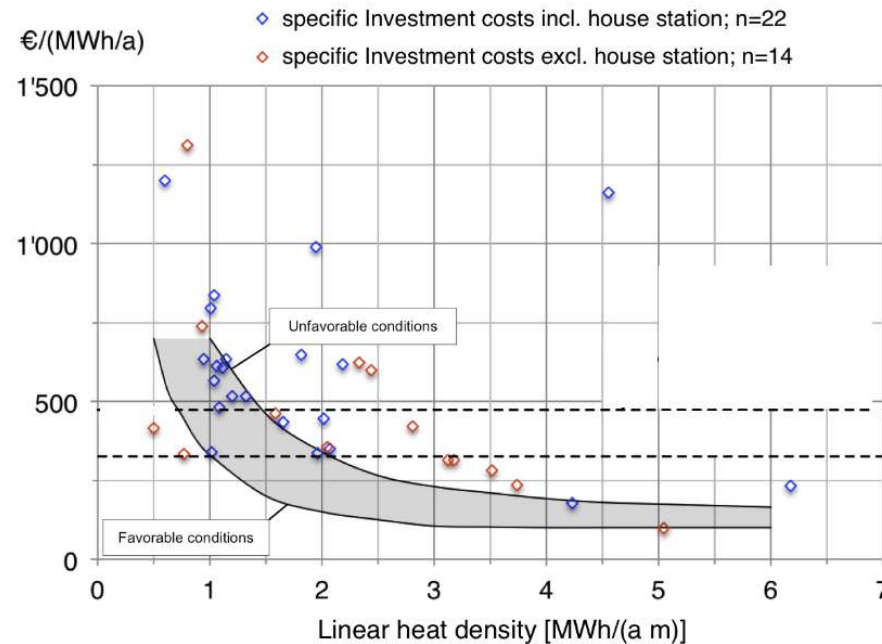
	Energy delivered to the buildings (MWh)	Overall network length (km)	Linear heat density (MWh/m)
Asiago	9'711	13.47	0.72
Brescia DH	981'194	379.8	2.58
Brescia DC	32'122	7.91	4.06
Ferrara	134'816	82.58	1.63
Forni di Sopra	1'614	3.08	0.52
San Martino di Castrozza	17'727	15.19	1.17
Verona	260'395	80.63	3.23
Vicenza	38'967	23.15	1.68
Torino	1'790'025	598.66	2.99

# Economic feasibility

## Linear heat density

Ratio between annual heat demand and length of the pipes

$$d = \frac{E_T(\text{MWh})}{l_{net}(m)}$$

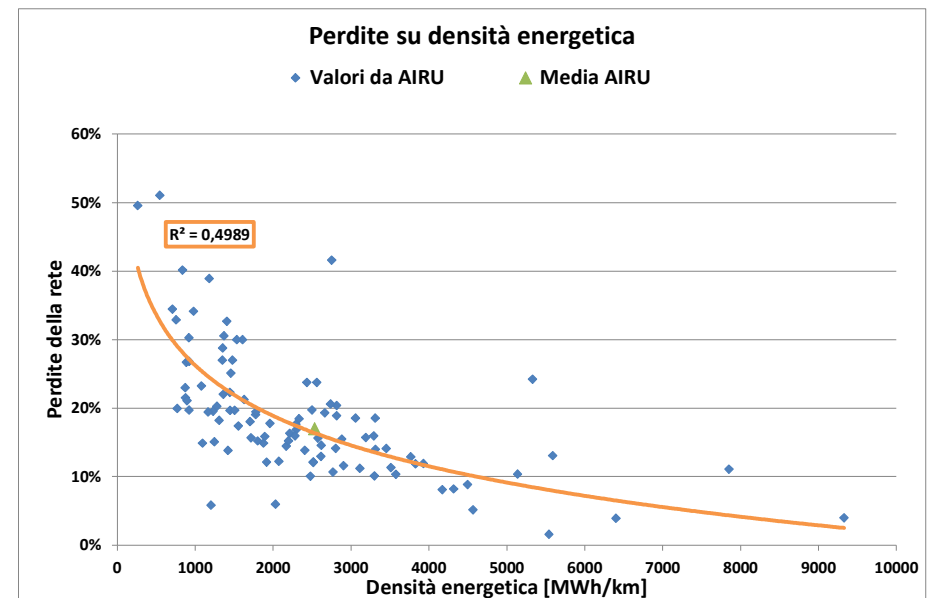
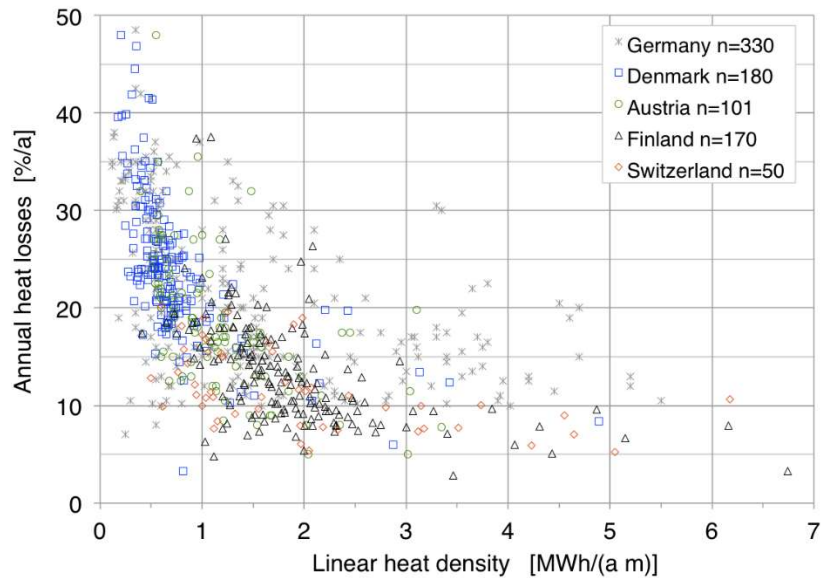


[Fonte: Status Report on District Heating Systems in IEA Countries, 2014]

# Economic feasibility

## Linear heat density

Ratio between annual heat demand and length of the pipes



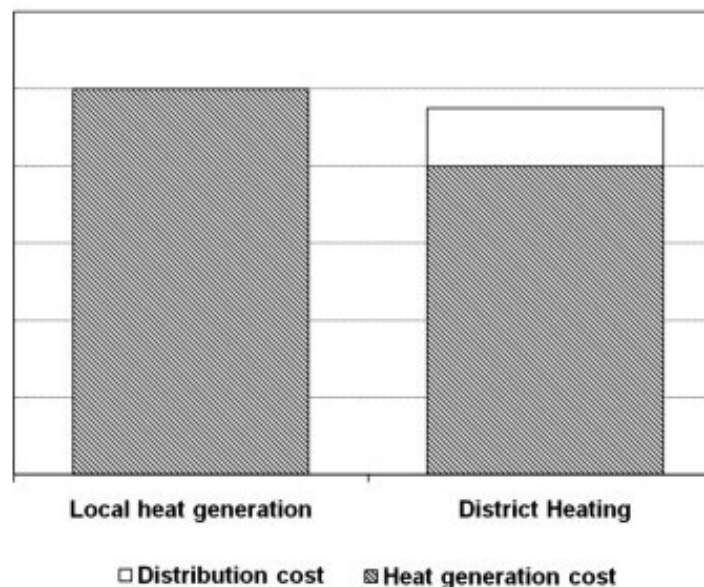
[Fonte: Status Report on District Heating Systems in IEA Countries, 2014]

# Economic feasibility

## Distribution network

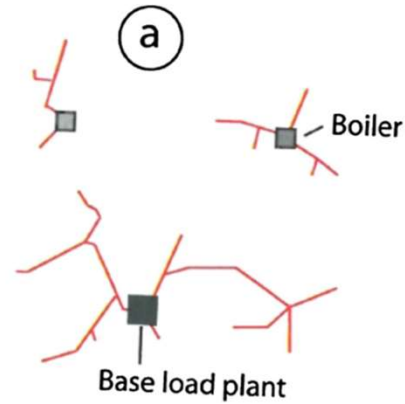
Heat tariff (€/MWh) for the final user must be the same (or lower) than that of alternative individual heat supply solutions (e.g. gas boilers). Therefore, heat generation cost for the utility must be lower than that of domestic users.

[Fonte: *Persson & Werner, 2011*]

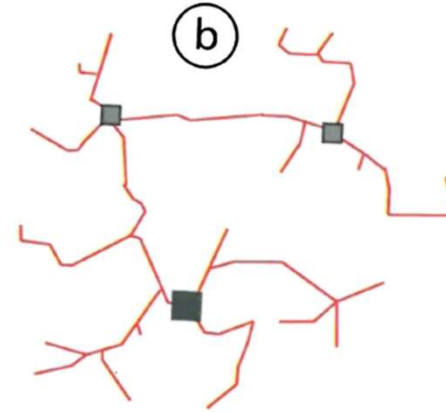


# Types of networks

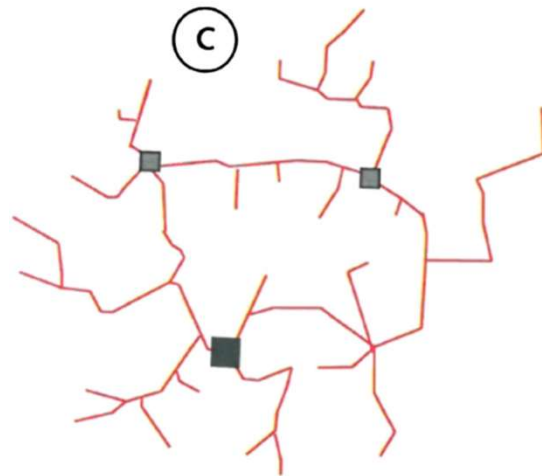
network made  
of island



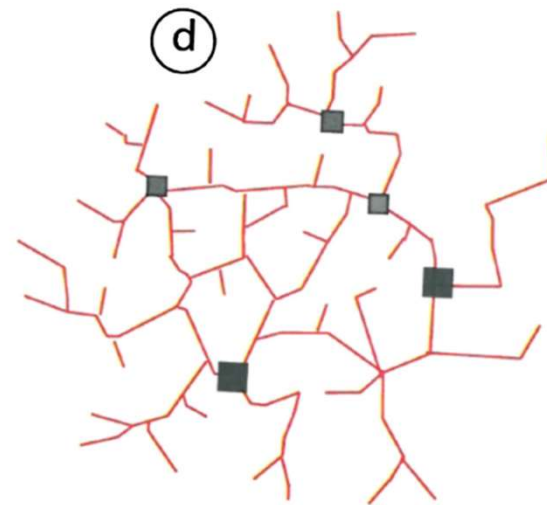
coherent  
network having  
a tree structure



network with  
a ring

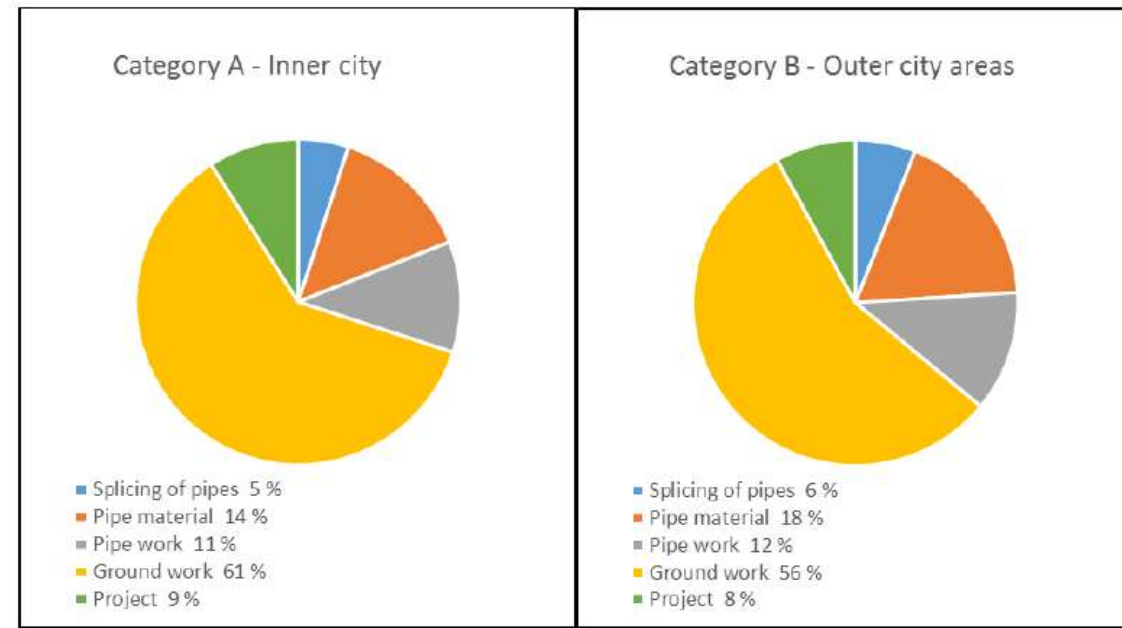
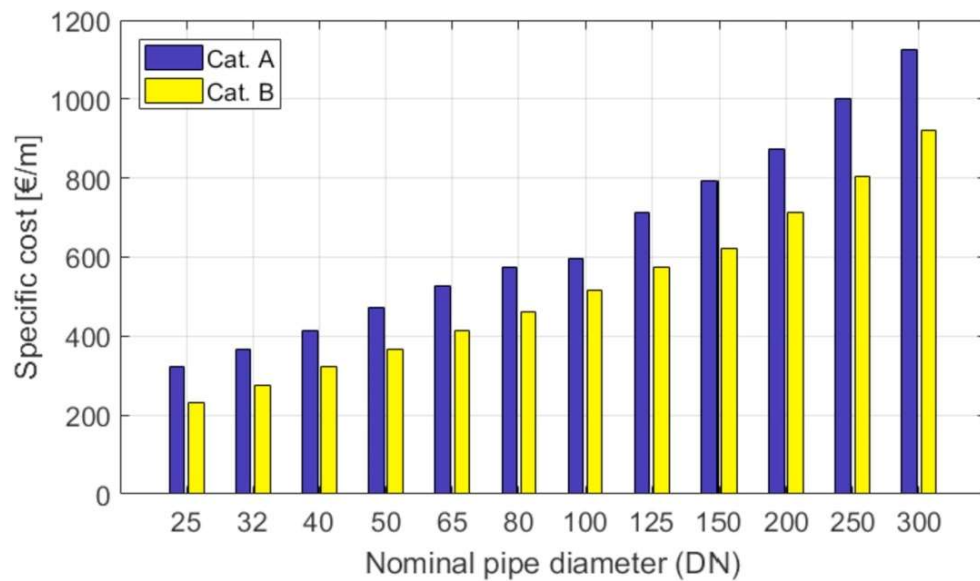


meshed  
network



# System design

## Distribution network



# System design

## Distribution network

In order to size the district heating network pipes, the following procedure can be followed:

- 1) Estimate target heat demand and peak load of the connected buildings + heat losses (kW)
- 2) Use nominal  $\Delta T$  (e.g. 20-30 K) to find corresponding mass flow rate
- 3) Calculate diameter with either constant velocity (e.g. 0.65 m/s) or constant pressure loss (e.g. 150 Pa/m)

# System design

## Distribution network

### Steel

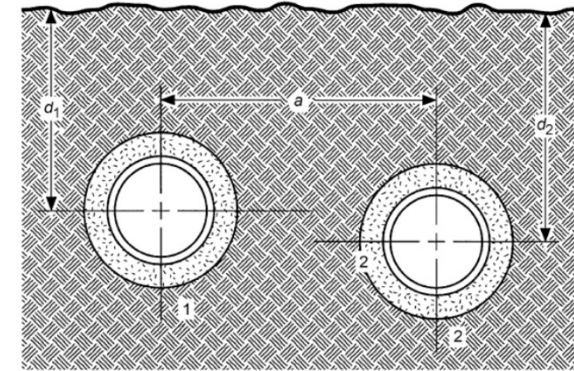
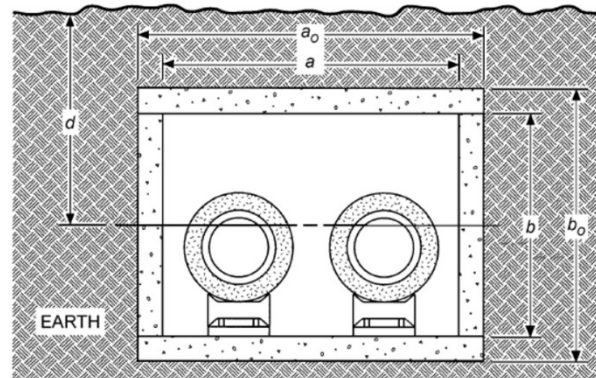
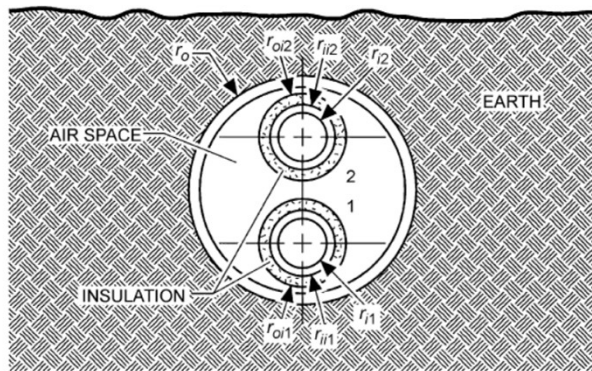
- *Advantages:* High strength and good flexibility, can be joined by welding for a high-integrity joint that can be inspected for quality control, widely available in all sizes, familiar material to most workforces.
- *Disadvantages:* Relatively high cost, highly susceptible to corrosion and will require corrosion protection. Skilled labor force required for welding. Slower installation, especially in larger diameters.

### PE and HDPE

- *Advantages:* Low weight, very flexible, can be fusion welded for high-integrity joints, available in sizes up to 1.6 m. Leak free and fully restrained (no anchor blocks).
- *Disadvantages:* Low strength compared to steel results in significant wall thickness and thus cost in larger diameters. Increased wall thickness also reduces inside diameter, which results in higher pressure losses and may require larger sizes for the same flow rates. Larger-diameter fusion welding machines may be of limited availability. Cost fluctuates with oil price.

# System design

## Distribution network



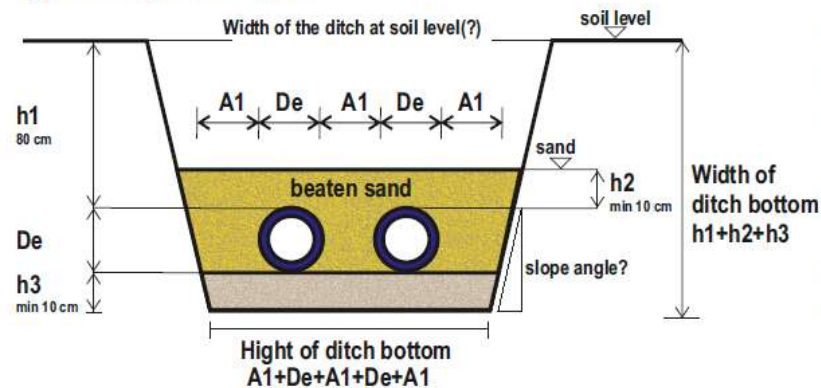
# System design

## Distribution network

Table about installation centre distance

Dimensions	mm	mm	mm	mm	mm	mm	mm	mm	mm	mm
De Casing PE	90	110	125	140	160	200	225	250	315	400
A1 Installation centre distance	150	200	250	250	250	250	250	350	350	350

Typical heights in a ditch



### Legend:

**h1** = minimum height of the filling-up with riddled material from excavation debris, the 80cm height is the minimum value to prevent soil freezing, mechanical tamping with a vibrator with max. pressure 100Kpa

**h2** = minimum height of sand layer above the pipes with mixed medium 0-4mm granulometry, manually tamped

**h3** = minimum height of sand layer on the bottom of the excavation with mixed medium 0-4mm grain size, manually tamped

**A1** = minimum distance to install the pipes for processing operations

**De** = outside diameter of the pipes

[Fonte: <https://www.aquatechnik.it/>]

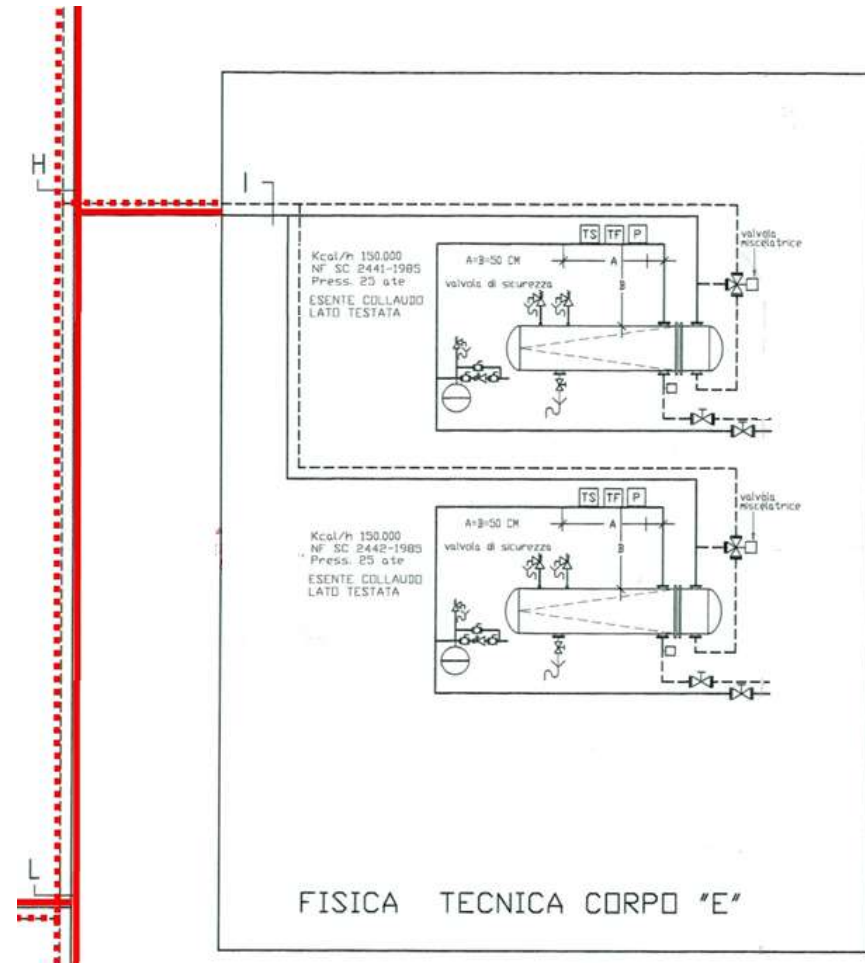


# System design

## Example: Nord Piovego

2<sup>nd</sup> generation network operated with constant flow.

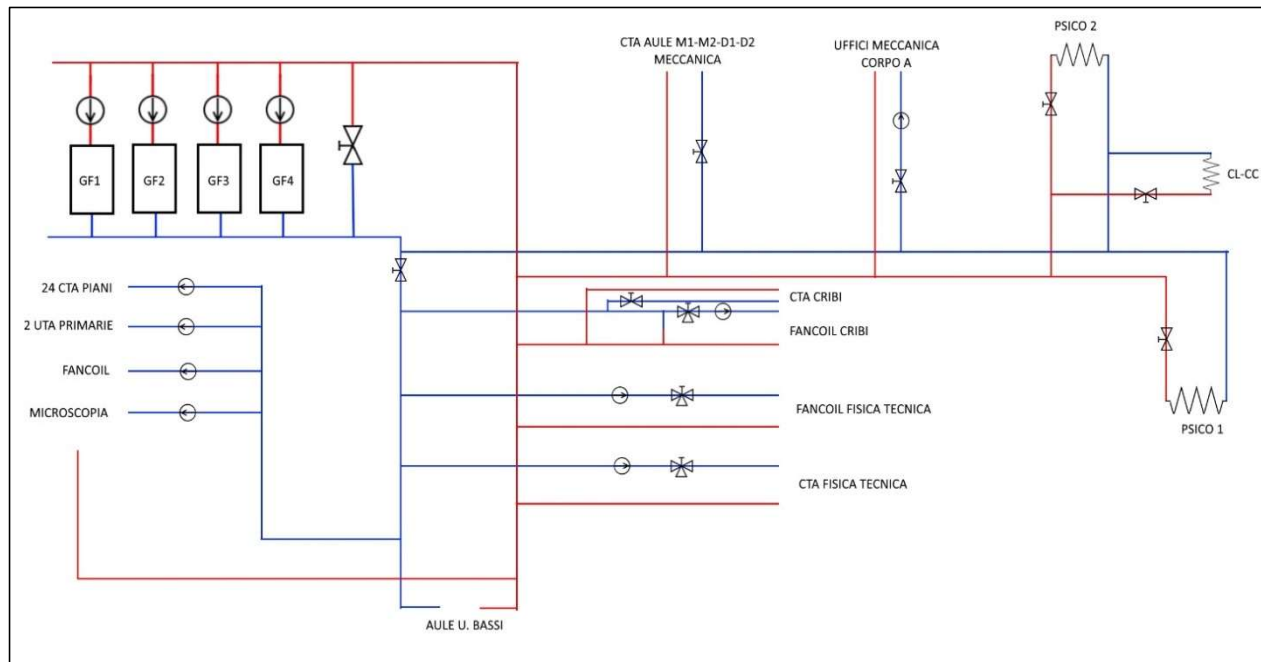
Mixing valve on the return (primary side) of the heat exchangers regulates the flow rate depending on the building heat demand.





# System design

## Cooling supply stations



# System operation

## **Important characteristics**

### **User substations**

- Direct vs indirect connection
- SH-only, DHW-only, SH+DHW

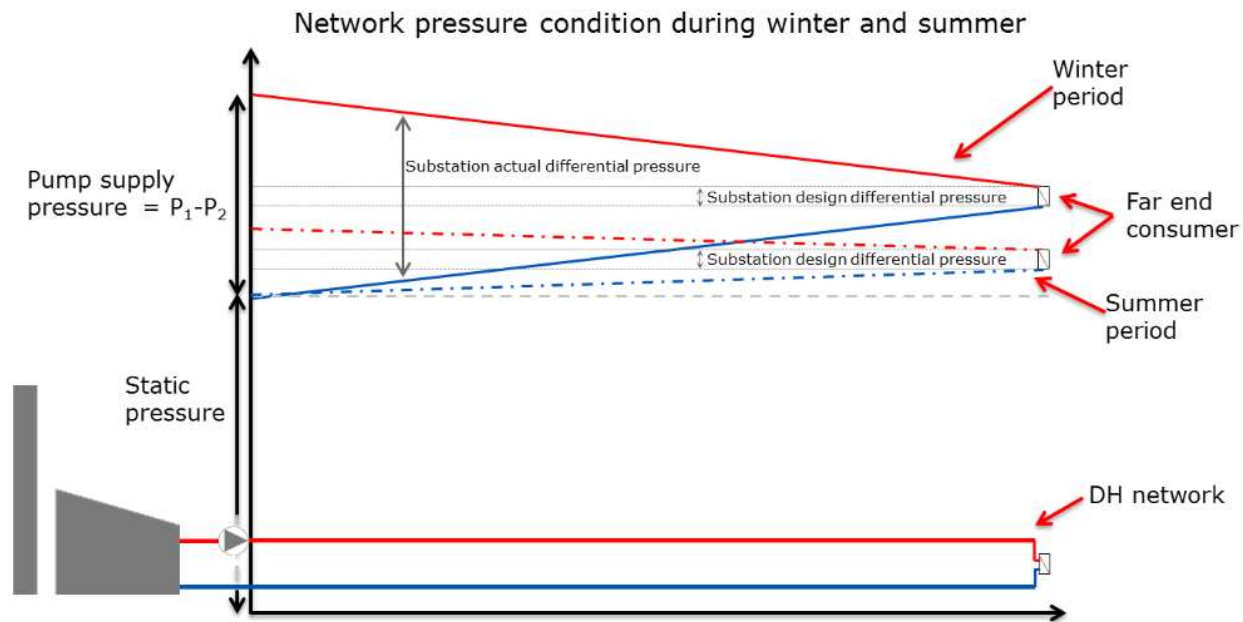
### **Heat supply station**

- Constant flow vs variable flow operation

# System operation

## Network

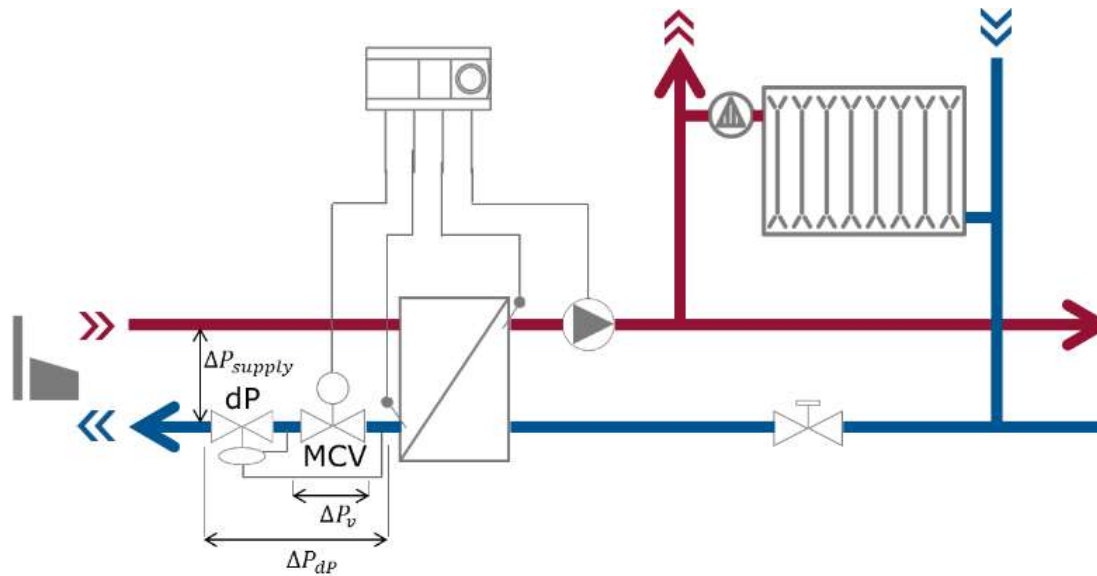
Example of pressure distribution from supply to critical user



# System operation

## User substation

Differential pressure controller ensures that the MCV regulates the flow with approximately constant  $\Delta P$  at all network operating conditions.



[Source: <https://www.danfoss.com/>]

# System operation

The **user** typically “calls” for heat when needed with a 2-way valve on the primary side, possibly with weather compensation (electronic control system needed).

## **DH operator**

- 1) Ensure each customer, especially critical one, has  $\Delta P > \Delta P_{\min}$  (e.g. 150 kPa)
- 2) Save energy i.e. reduce flow rate (or supply temperature) when heat demand is low

# System operation

## Case study

Example from Verona Centro Città's network:

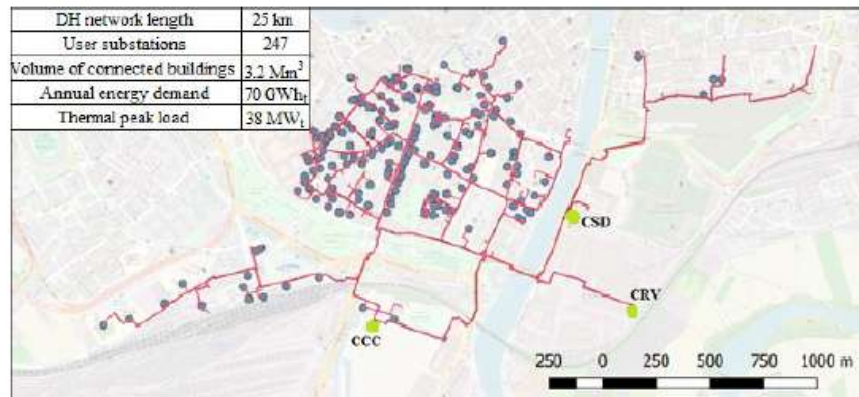


Figure 3.2 Plan of the district heating network of Verona Centro Città obtained with QGIS [73] (the blue dots represent the substations and the green dots represent the supply stations).

Table 3.1 Installed thermal and electrical power of the supply stations.

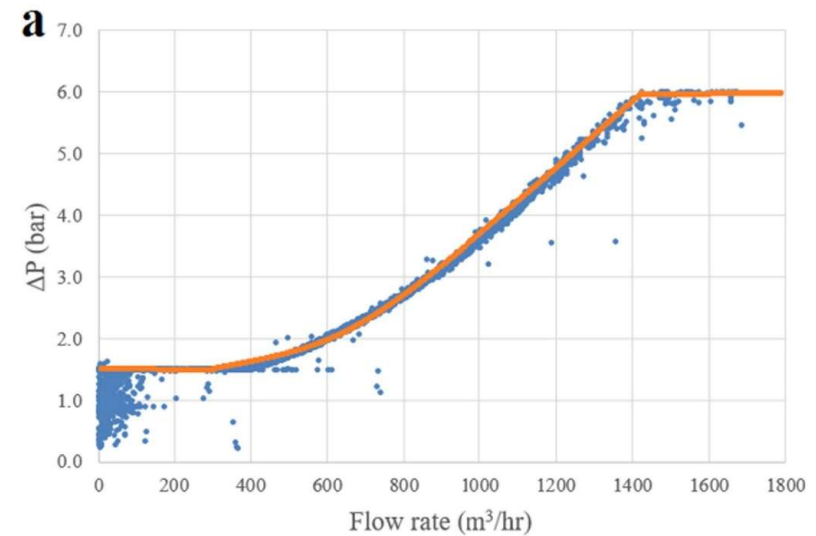
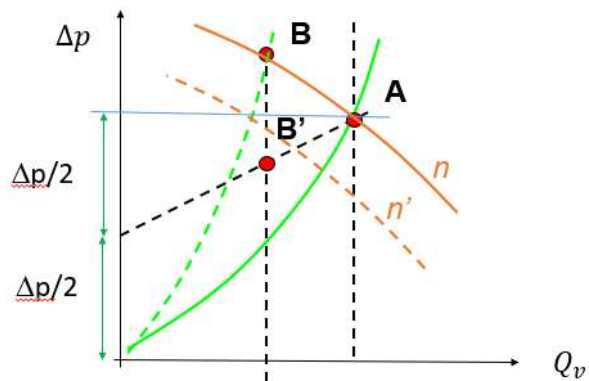
Supply station	Heat generation	Units	Total installed power
CCC	Gas-fired internal combustion engines	5	11 MW <sub>th</sub> (11.25 MW <sub>e</sub> )
	Heat pumps	5	2.0 MW <sub>th</sub>
	Gas boilers	3	25.5 MW <sub>th</sub>
CRV	Waste heat from foundry	1	1.1 MW <sub>th</sub>
CSD	Gas boilers	3	3.4 MW <sub>th</sub>

# System operation

## Case study

Variable flow control in main heat supply station. Example from Verona Centro Città's network:

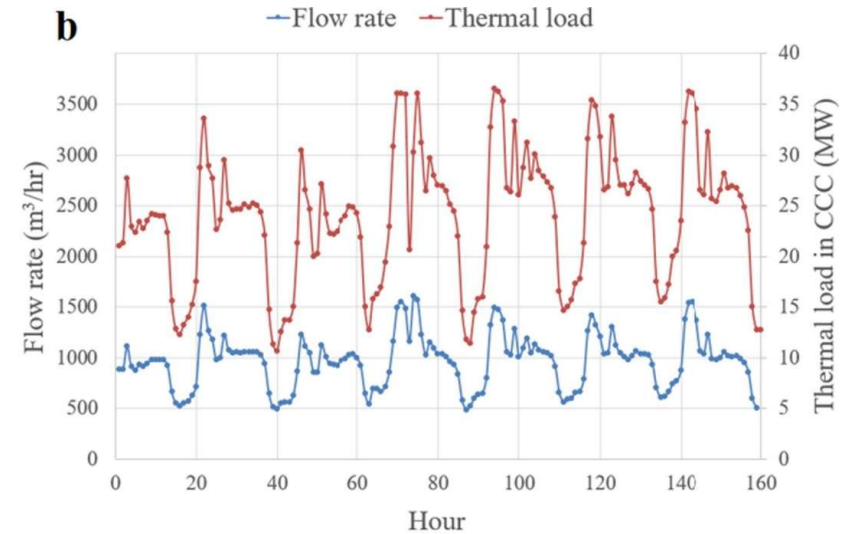
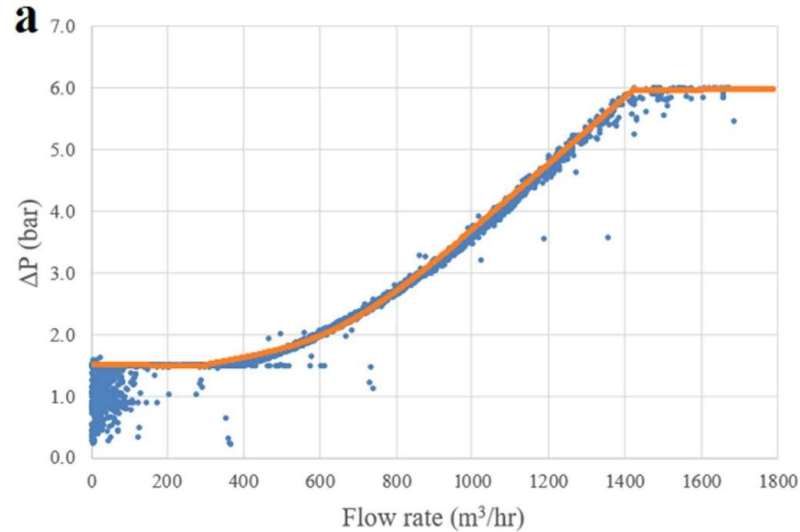
Control at proportional  $\Delta p$



# System operation

## Case study

Variable flow control in main heat supply station. Example from Verona Centro Città's network:

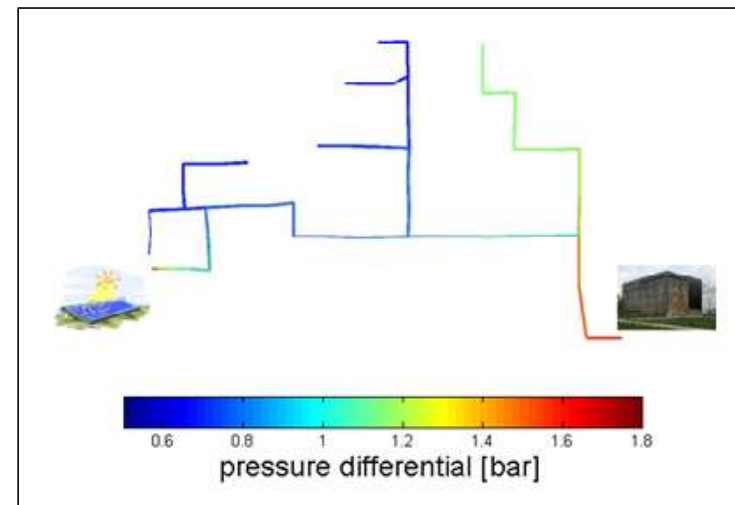
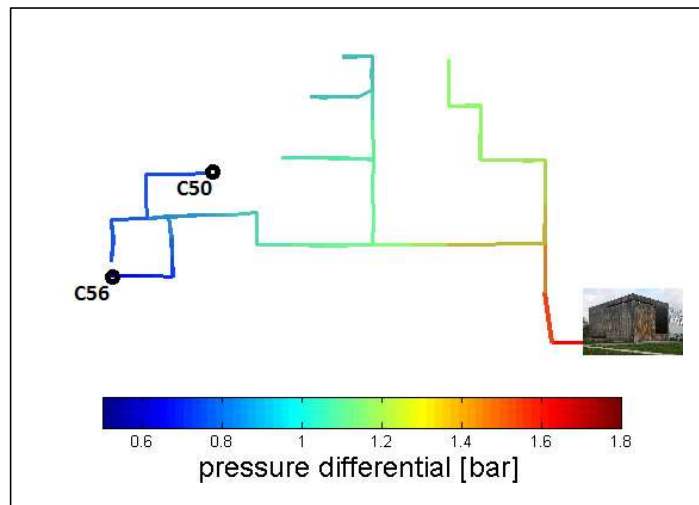


# System operation

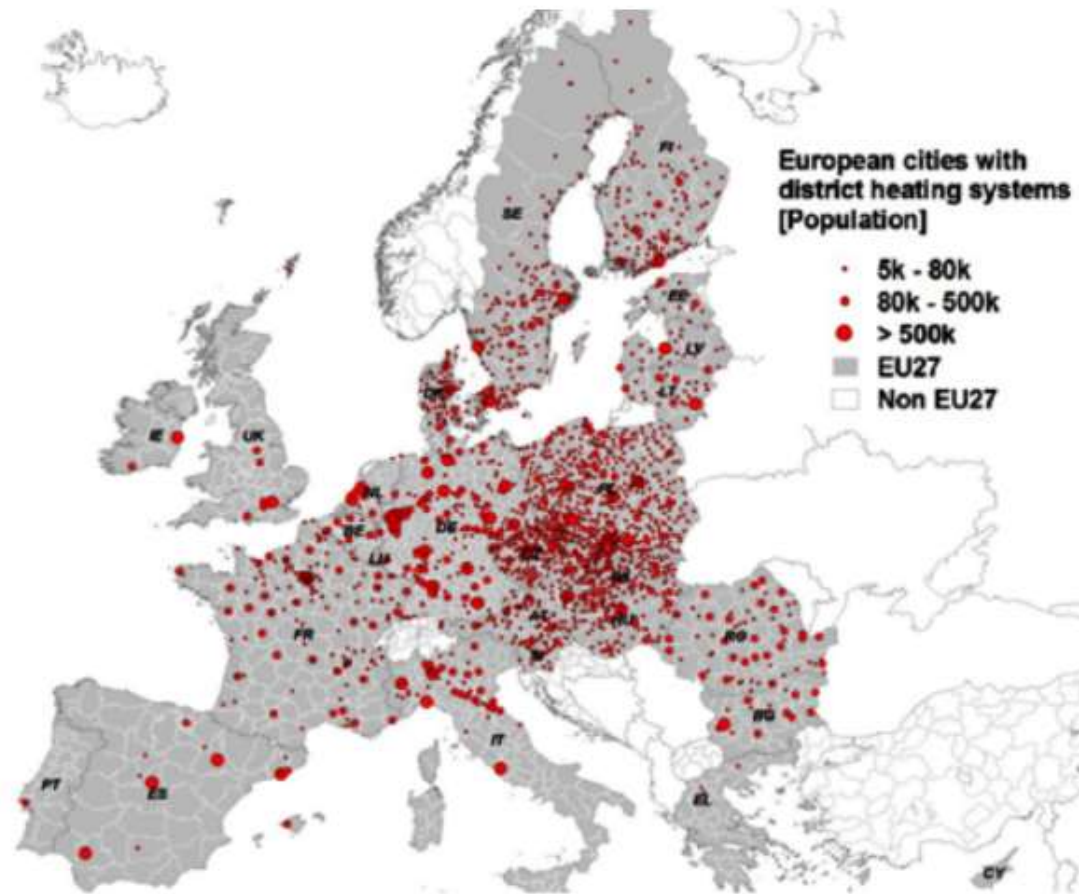
## Heat supply station

### Position of additional heat supply stations

[Source: Ben Hassine I, Eicker U, 2014]

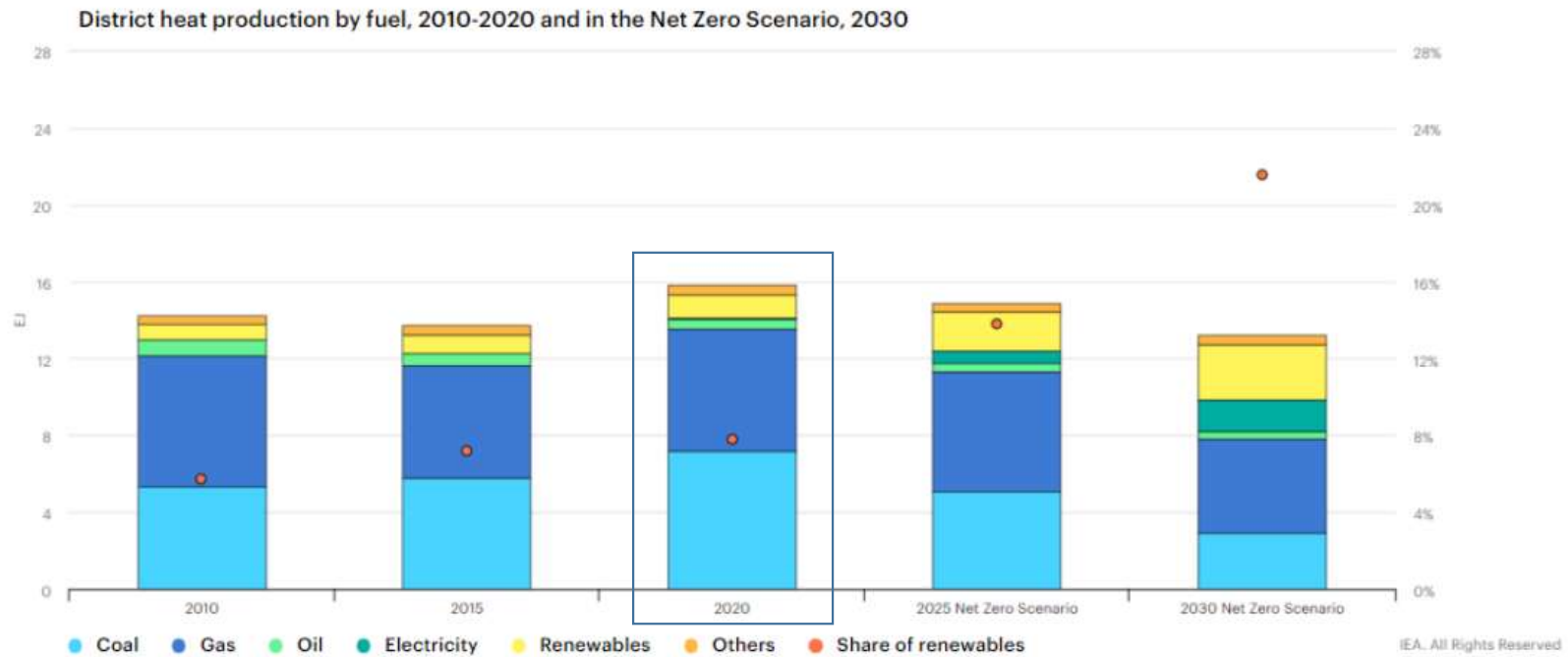


# DHC systems in Europe

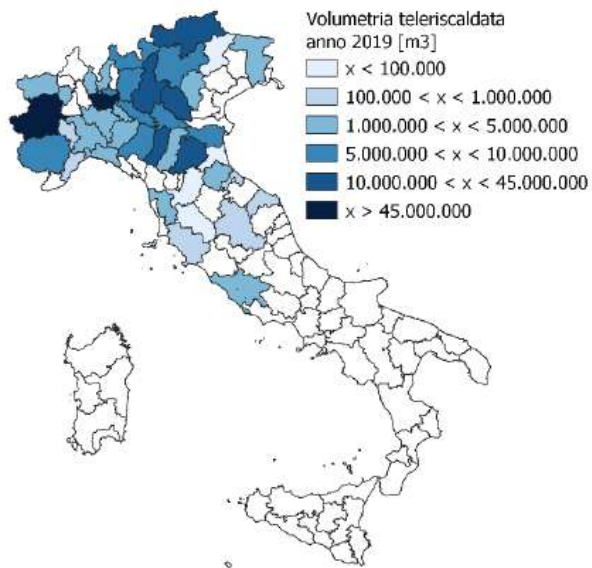


# DHC systems in Europe

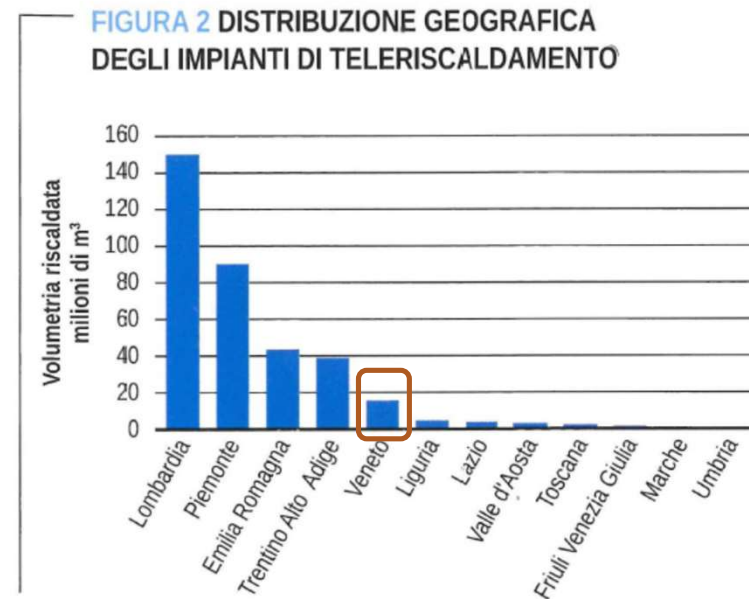
## Heat supply mix



# DHC systems in Italy



**ONLY 2.3% OF THE ITALIAN HEAT DEMAND SUPPLIED BY DH !**



[Fonte: *Annuario AIRU 2020*]

# DHC systems in Italy

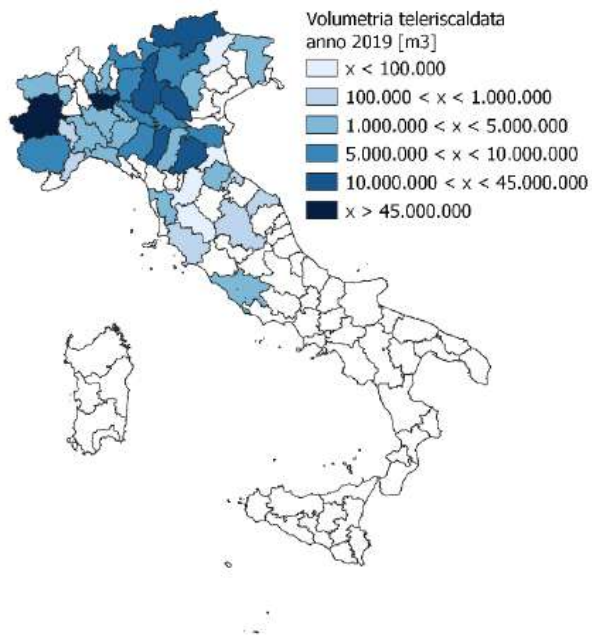
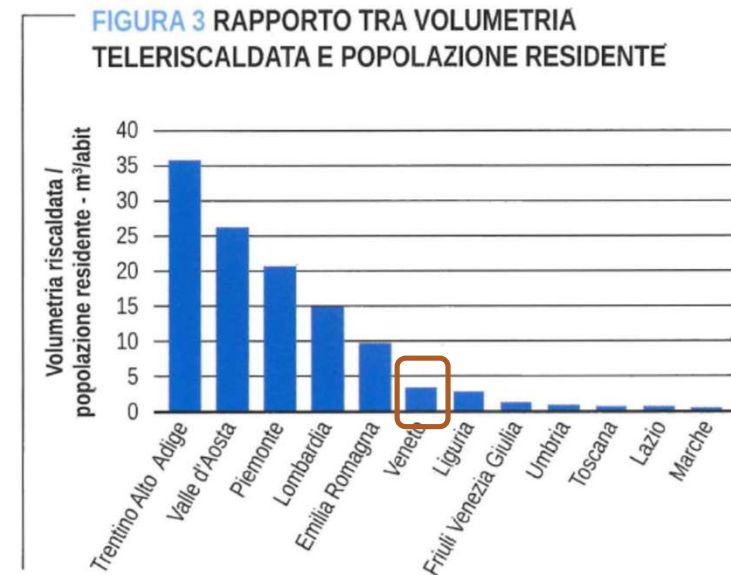


Figura 1.5 Volumetria teleriscaldata nell'anno



[Fonte: *Annuario AIRU 2020*]

# The environmental challenge

## **Decarbonization of existing DHC systems**

To reduce the share of fossil fuels in the heat supply mix of the **existing networks** there are clear steps to be undertaken:

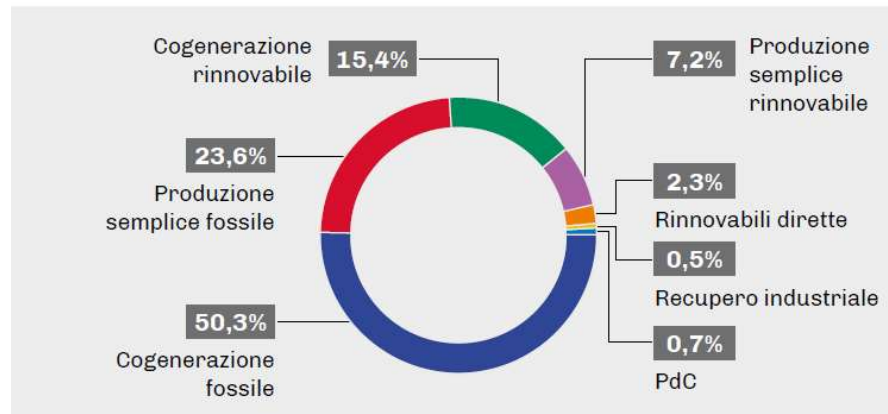
- 1) Reduction of operating temperatures (90-60°C → 70-40°C)
- 2) Integration of renewables (e.g. solar thermal, ground and air-source heat pumps etc) and industrial waste heat
- 3) Integration of seasonal thermal storage systems
- 4) Monitoring substations and improve system control

# The environmental challenge

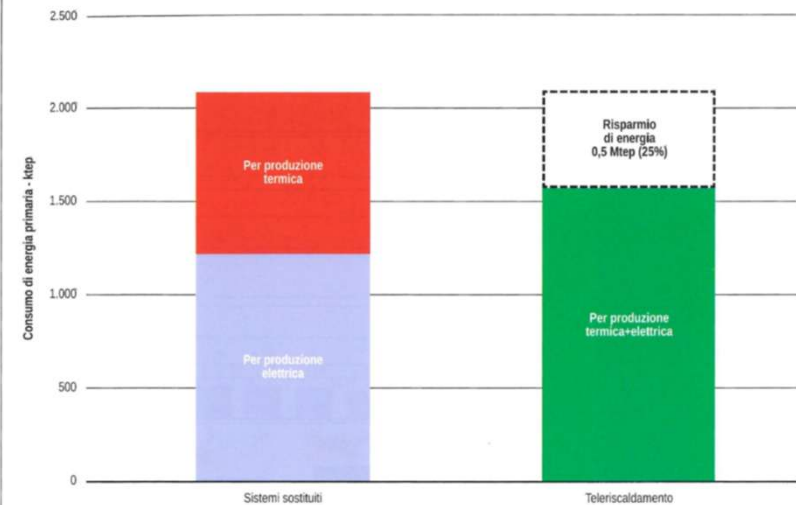
## Decarbonization of existing DHC systems

Today's situation: -25% primary energy consumption compared to replaced individual systems

**FIGURA 2** Tecnologia di produzione dell'energia immessa in rete – anno 2020



**FIGURA 14** RISPARMIO DI ENERGIA PRIMARIA FOSSILE CONSEGUITO DALLE RETI DI TELERISCALDAMENTO

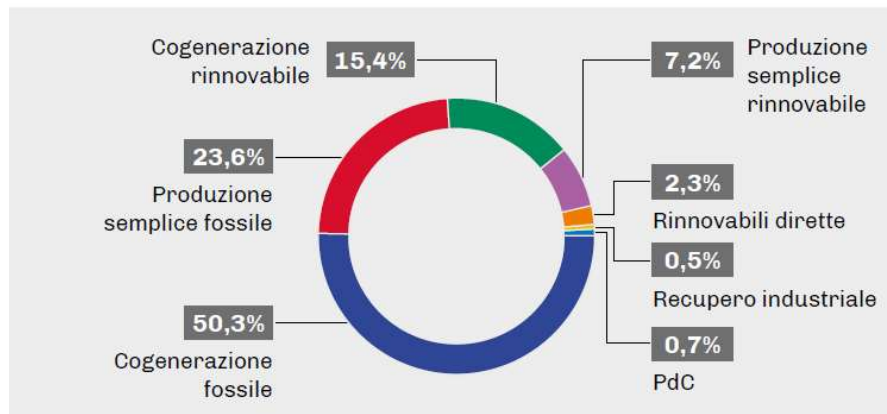


# The environmental challenge

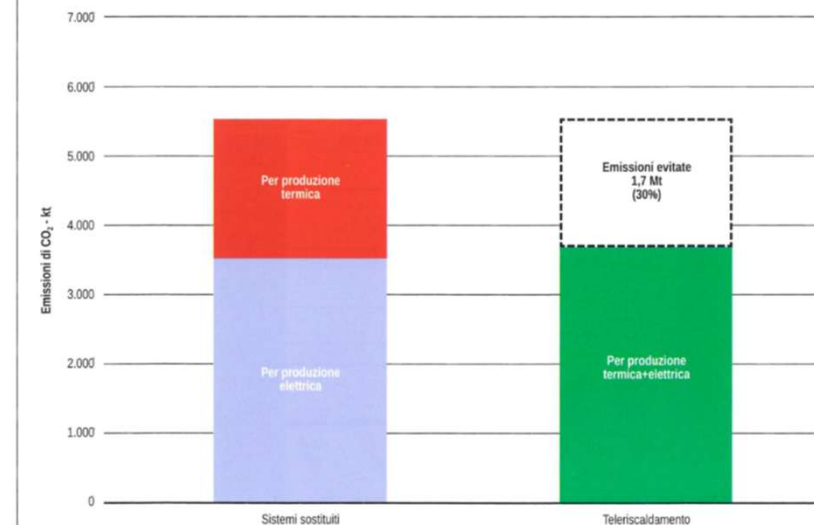
## Decarbonization of existing DHC systems

Today's situation: -30% CO<sub>2</sub> emissions compared to replaced individual systems

**FIGURA 2** Tecnologia di produzione dell'energia immessa in rete – anno 2020

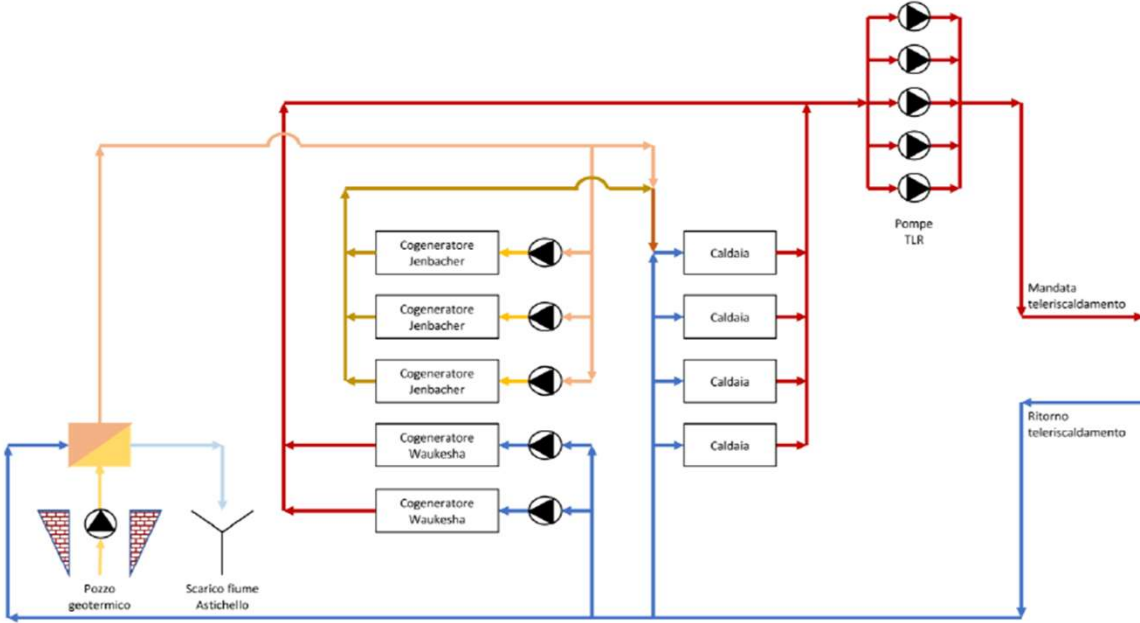
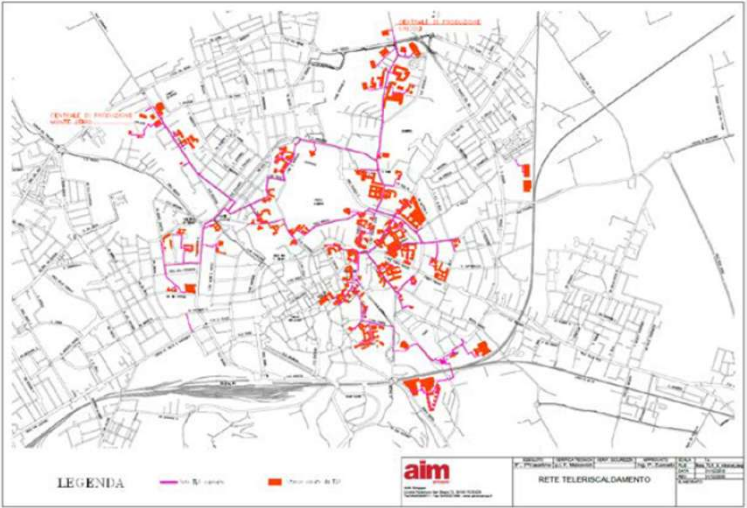


**FIGURA 15** BILANCIO DELLE EMISSIONI DI CO<sub>2</sub> DEI SISTEMI DI TELERISCALDAMENTO



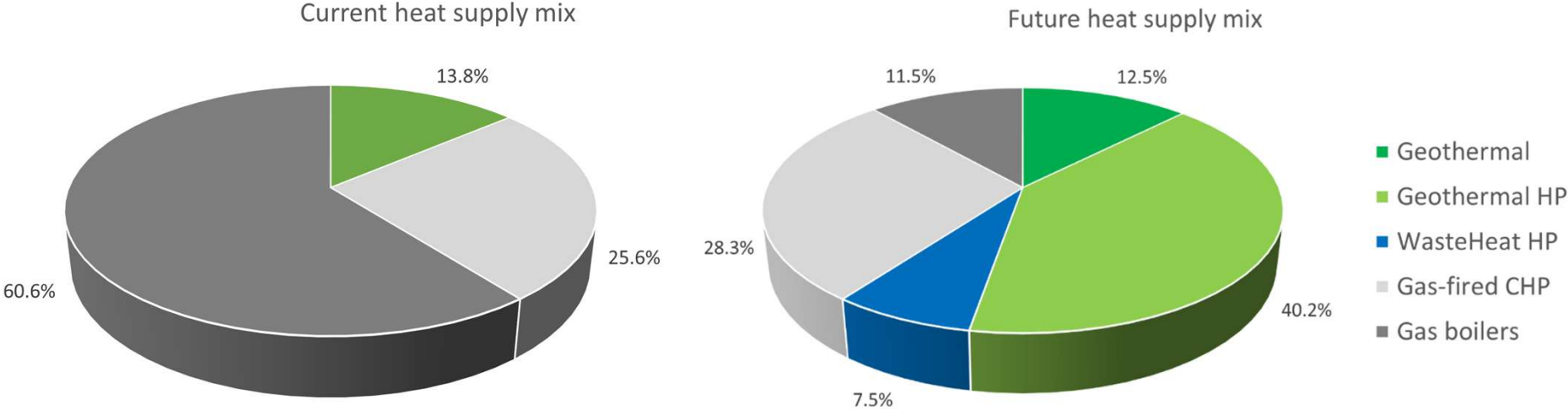
# The environmental challenge

## Case study: Vicenza



# The environmental challenge

## Case study: Vicenza



# The environmental challenge

## Seasonal thermal storage

Storage type	Storage medium	Volumetric heat capacity [MJ/(m <sup>3</sup> K)]	Latent heat [kJ/kg]	Density [kg/m <sup>3</sup> ]	Energy density [kWh/m <sup>3</sup> ]
Latent	Salt hydrate Tf = 25°C		125.9	1800	63.0
	Salt hydrate Tf = 29°C		188.0	1562	81.6
	Salt hydrate Tf = 34°C		246.0	1442	98.5
	Ice/Water	4.18	334.0	1000.0	92.8
Sensible	Water (deltaT = 10 K)	4.18			11.6
	Water (deltaT = 20 K)	4.18			23.2
	Water (deltaT = 50 K)	4.18			58.1
	Ground (deltaT = 10 K)	2.40			6.7
	Ground (deltaT = 20 K)	2.40			13.3

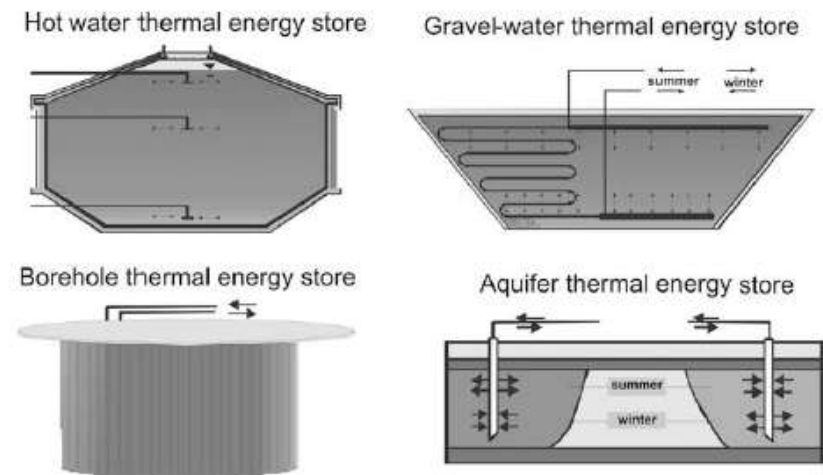
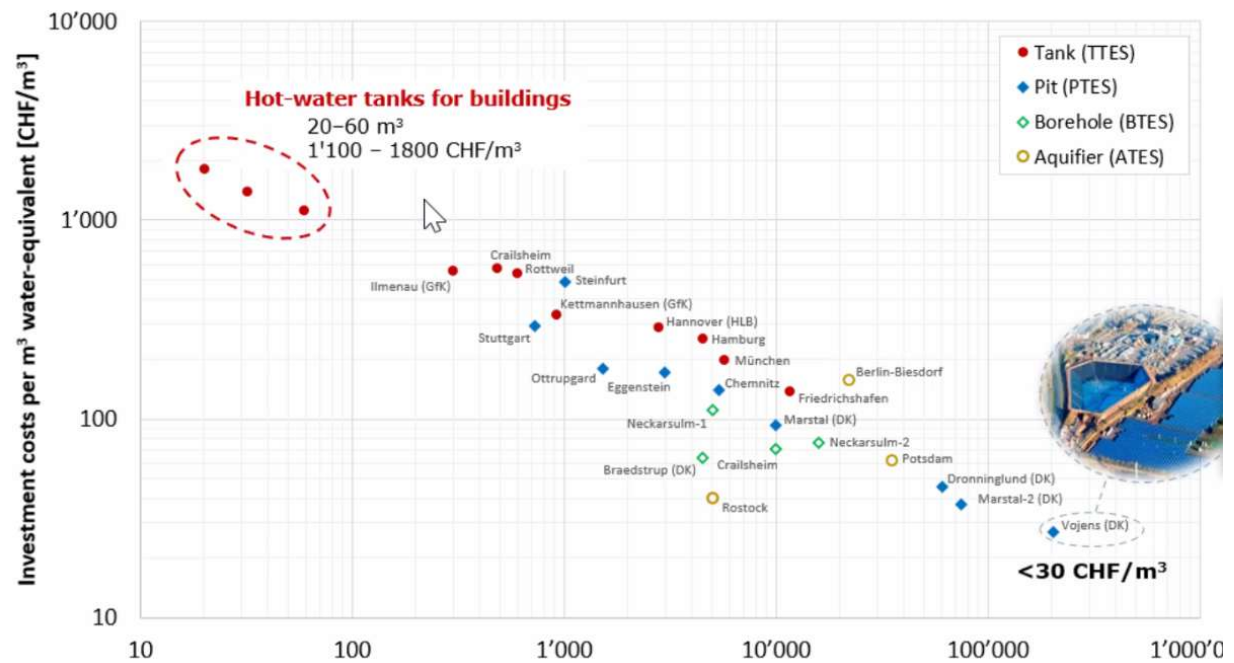


Fig. 2. Types of seasonal thermal energy stores (Benner et al., 2003).

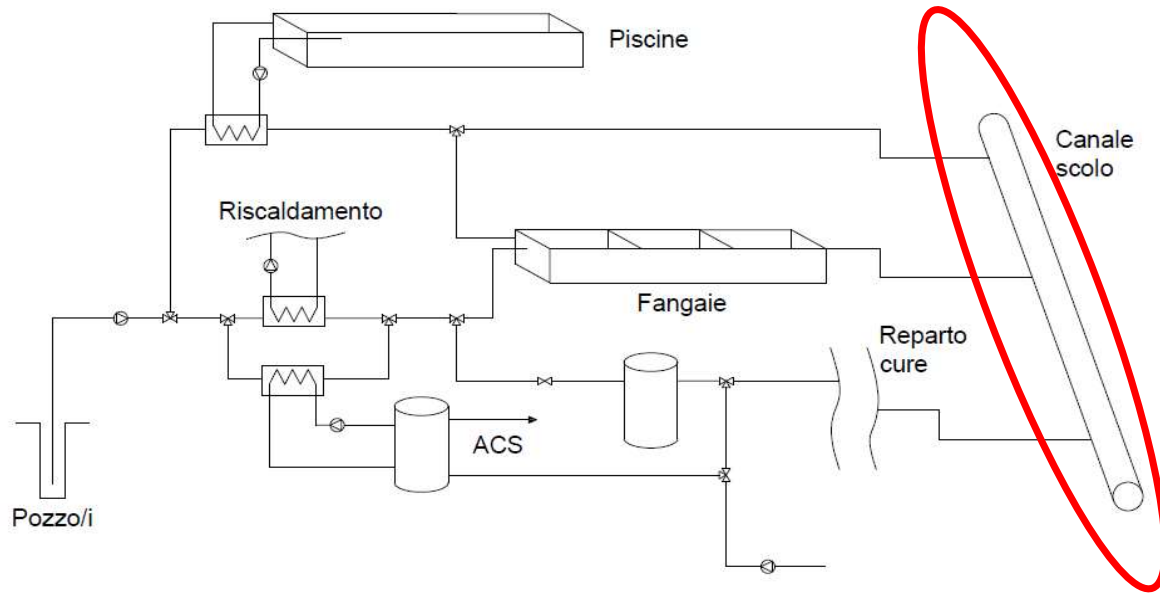
# The environmental challenge

## Seasonal thermal storage

### Economies of scale



# Thermal spas waste in Montegrotto Terme



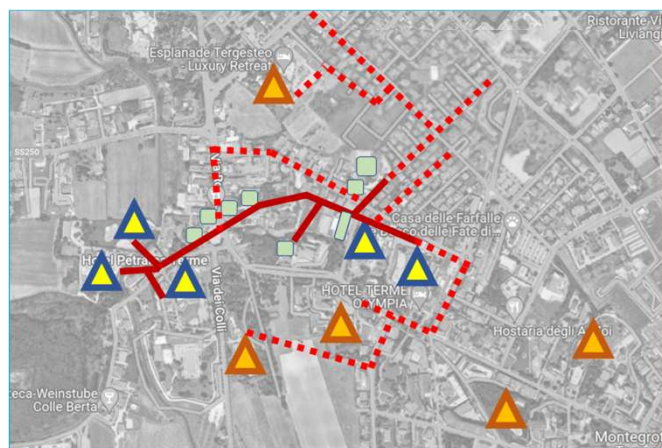
Free source at  
40-45°C



Example of plant in a spa

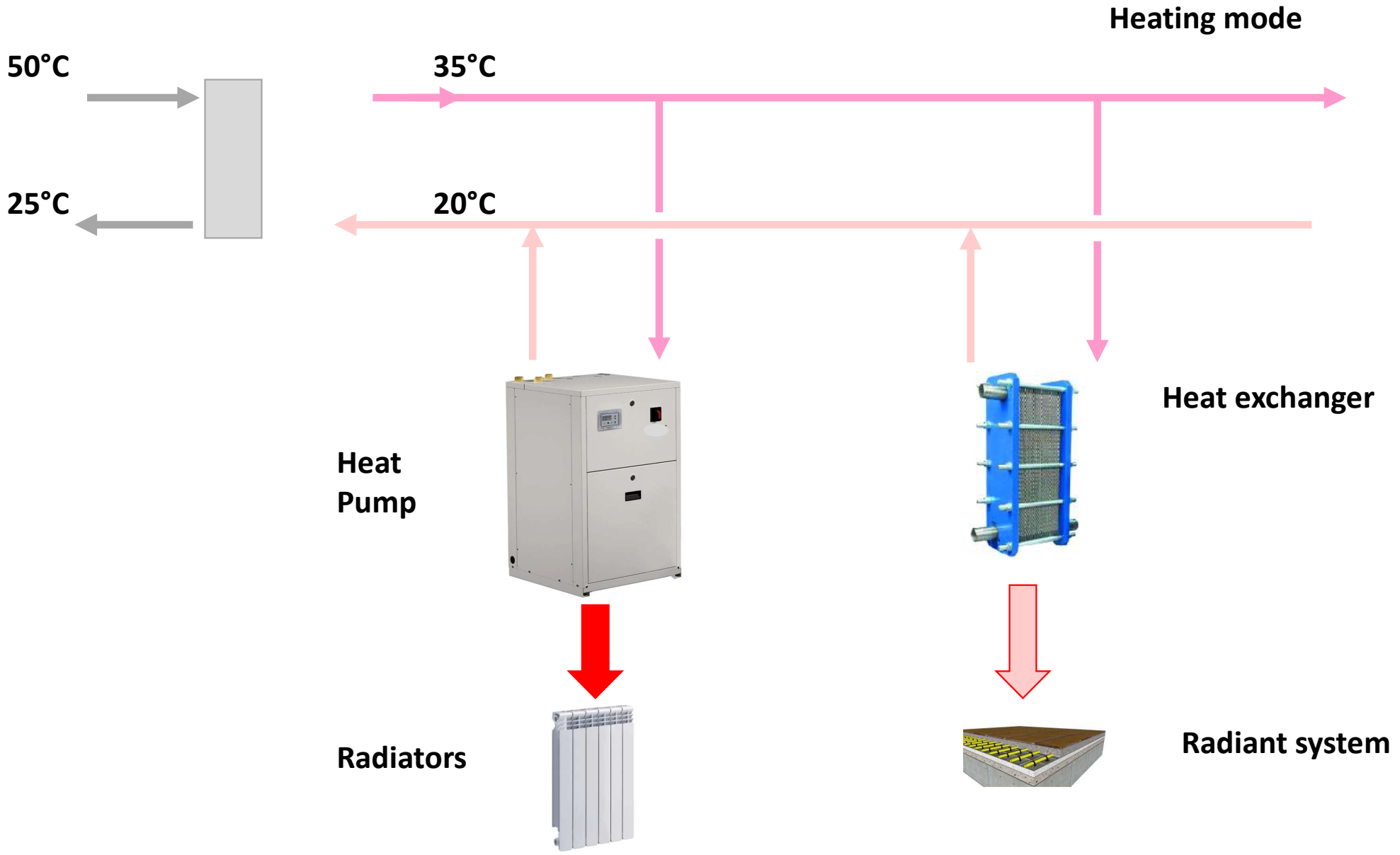
# The original idea

The project submitted by the Municipality of Montegrotto Terme has been ranked among eligible and fundable projects under investment 3.1 “Sviluppo di sistemi di teleriscaldamento” del PNRR.



-  Rete proposta per il bando
-  Fonti di calore da connettere entro il 2025
-  UtENZE da connettere entro il 2025
-  Possibile estensione dopo il 2025
-  Fonti di calore da che possono essere connesse dopo il 2025

Numeri della rete iniziale	
Incentivo totale concedibile da PNRR	4.3 M€
Numero di utenze (volumetria)	9 (42500 m <sup>3</sup> )
Numero di stabilimenti termali (potenza termica nominale)	5 (2.9 MW)
Lunghezza della rete	1.1 km
Energia finale per riscaldamento	1366 MWh/anno
Risparmio di energia primaria	103 tep/anno
Risparmio di CO <sub>2</sub>	207 t/anno



**Cooling mode**

