

ASYMMETRIC CATALYSIS VIA CHIRAL METAL COMPLEXES

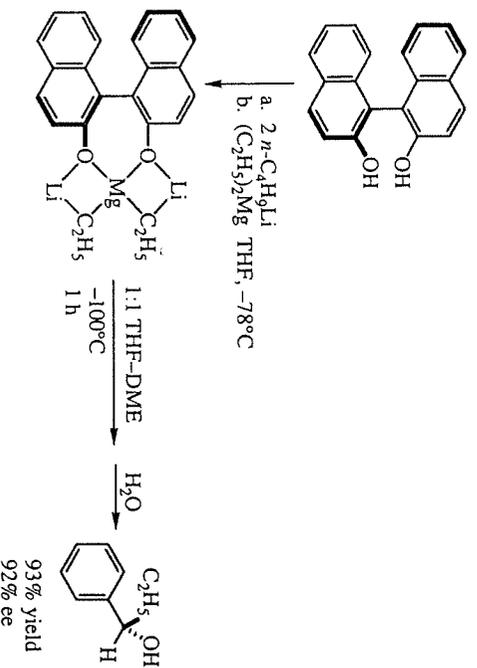
- nt, *J. Am. Chem. Soc.*, **114**, 2768 (1992).
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U. Obermann, and P. Wimmer, *Organometallics*, **8**, 821 (1989).
P. Capdevielle, and M. Maunay, *Tetrahedron Lett.*, **28**, 539 (1987).

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ORGANOMETALLIC REACTIONS

Enantioselective alkylation of aldehydes by chiral metallic reagents is a very simple and fundamental This asymmetric reaction, together with enantioselective prochiral ketones, provides a general method for active secondary alcohols (Scheme 1). Because of nificance, a number of highly stereoselective reactions of organolithium, -magnesium, -titanium, and -zinc reagents by optically active organic substrates are described. Both aprotic and protic organic compounds are described. Schemes 2 (1) and 3 (2) show the development in this area (3). Appropriate combinations of chiral and organometallic reagents modified by

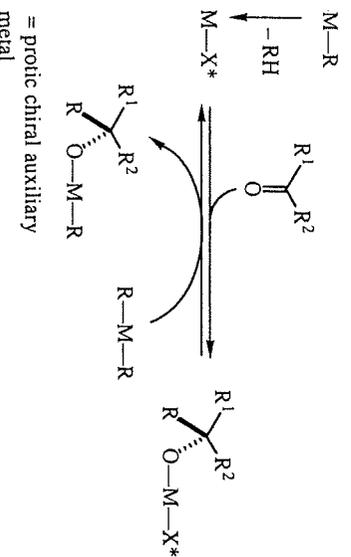
ENANTIOSELECTIVE ADDITION OF ORGANOMETALLIC REAGENTS



EME 4. Enantioselective ethylation of benzaldehyde.

tioselective Alkylation

w shall we proceed toward catalytic asymmetric induction illustrates a possible way to achieve enantioselective using a small amount of chiral source. Under certain conditions of a protic chiral auxiliary R_2M , to a prochiral carbonyl substrate of RMXX^* . To obtain sufficient chiral efficiency, the auxiliary must have a three-dimensional structure that allows different the diastereomeric transition states of the alkylation. In addition, unlike in stoichiometric reactions, the rate of

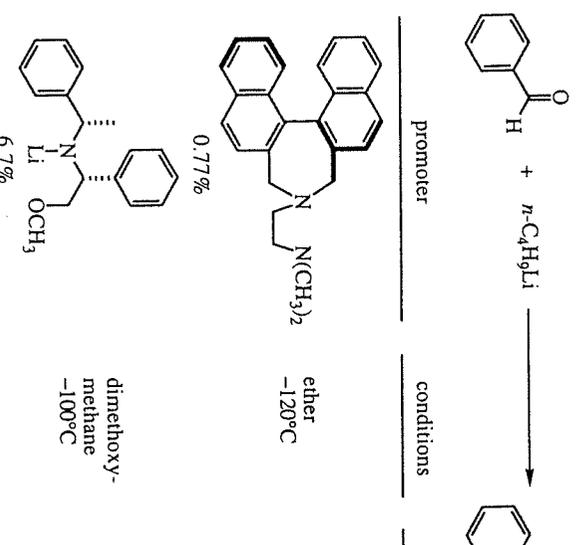


EME 5. Principle of catalytic asymmetric alkylation.

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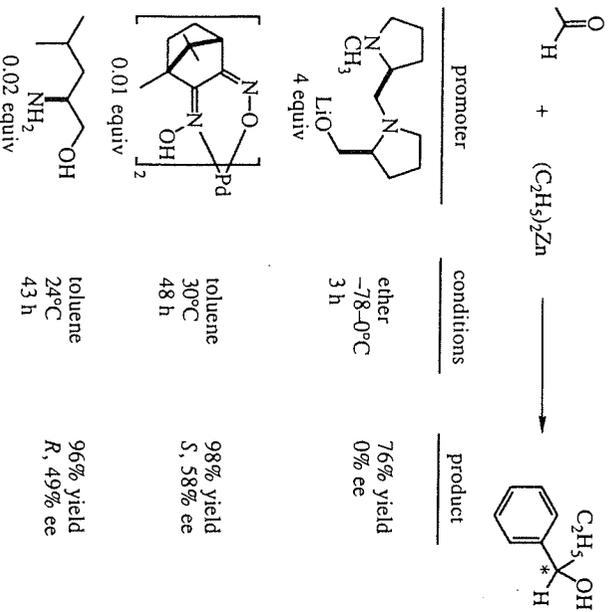
the reaction of the chirally modified reagent and carbonyl substrate can substantially exceed that of the reaction of unmodified R_2M . Furthermore, X^* must readily detach from the alkylation product, a metal alkoxide, by the action of the substrate in order to establish the catalytic cycle. The coordination number, and bond polarity of the organometallic compound is significantly affected by the steric and electronic nature of the ligand (5a, 8, 9). Moreover, the actual structure of the ligand is simple as expected and the compounds perhaps exist in forms associated with other molecules. In any event, the high turnover efficiency. These considerations also apply to the design of metallic reactions using aprotic modifiers.

Although a wide array of well-shaped chiral auxiliaries are available from nature or by synthesis, kinetic conditions required are not easily obtained with conventional organomagnesium compounds (11). Although there are a number of catalytic asymmetric alkylation with organolithium compounds (Scheme 6), the turnover numbers are not large and the reactions are typically meaningful ee values (1e, 12), primarily because n -butyllithium is highly reactive toward benzaldehyde.

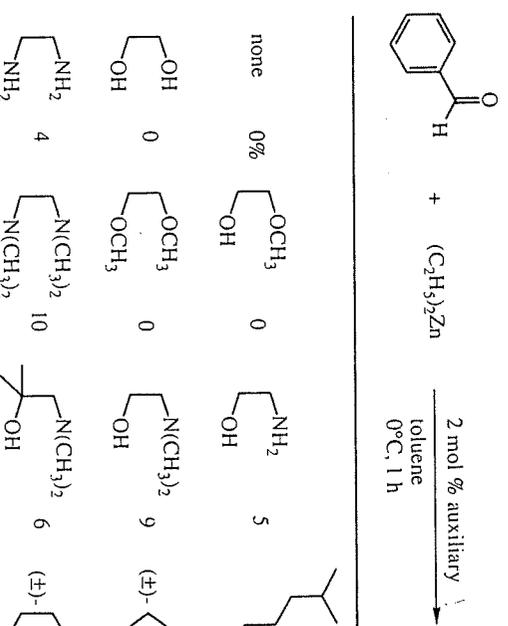


SCHEME 6. Attempt on catalytic asymmetric alkylation.

hemistry. Organozinc chemistry provides an opportunity for the catalytic asymmetric alkylation of benzaldehyde (3), although dialkylzincs are inert to ordinary carbonyl substrates or etheral solvents, their reactivity may be enhanced, like those shown in Scheme 7 (2b, 17, 18). Partridge is the finding by Oguni (18) that a small amount of dialyzes the reaction of diethylzinc and benzaldehyde to 30% workup, (*R*)-1-phenyl-1-propanol in 49% ee. In view of ‘‘ligand acceleration’’ in the scenario of Scheme laboratory at Nagoya University screened a variety of ligands and auxiliaries for activation of dialkylzincs. Scheme 7 shows the yields of the addition product formed by reaction of diethylzinc and diethylzinc in toluene at 0°C for 1 h assisted with 2 equivalents, and indicates that not only protic compounds but also Lewis bases such as *N,N,N',N'*-tetramethylethylenediamine enhance the reactivity of diethylzincs. Simple β -amino alcohols derived from amino acids are not very effective activators; however, β -amino acids are not very effective activators; however, they increase the reactivity. In addition, impressive rate enhancement is observed with some sterically constrained β -dialkylamino

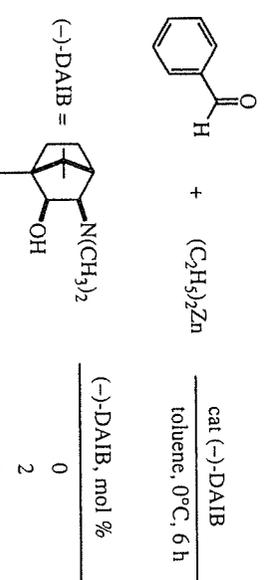


EME 7. Alkylation of benzaldehyde with diethylzinc.



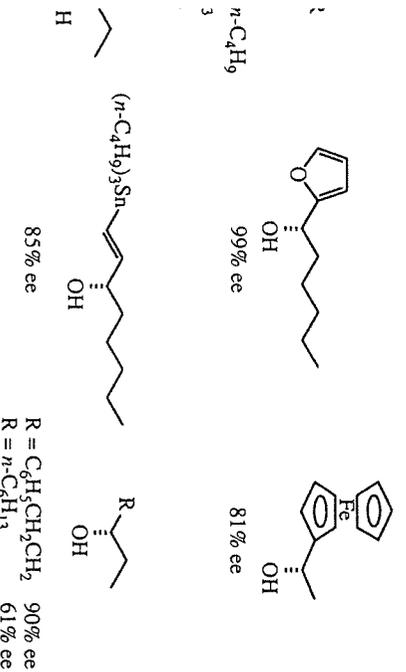
SCHEME 8. Effect of auxiliaries on reactivity of diethylzinc.

Amino Alcohol Catalyzed Alkylation. (–)-3-*exc* isoborneol [(–)-DAIB] is a sterically restrained β -diisoborneol that has proven to be an extremely efficient catalyst in the presence of 2 mol % of (–)-DAIB, the reaction and diethylzinc proceeds smoothly to give, after 1 h, (–)-1-phenyl-1-propanol in 98% ee and in 97% yield amount of benzyl alcohol (Scheme 9). Nonpolar solvents, hexane, ether, or their mixtures produce satisfactory optical yield in toluene is affected by temperature and 98% at –20°C to less than 95% at 50°C. The catalytic reaction has been extended to a range of alkylating substrates, which are summarized in Scheme 10 (15)



SCHEME 9. Catalytic enantioselective ethylation of benzaldehyde.

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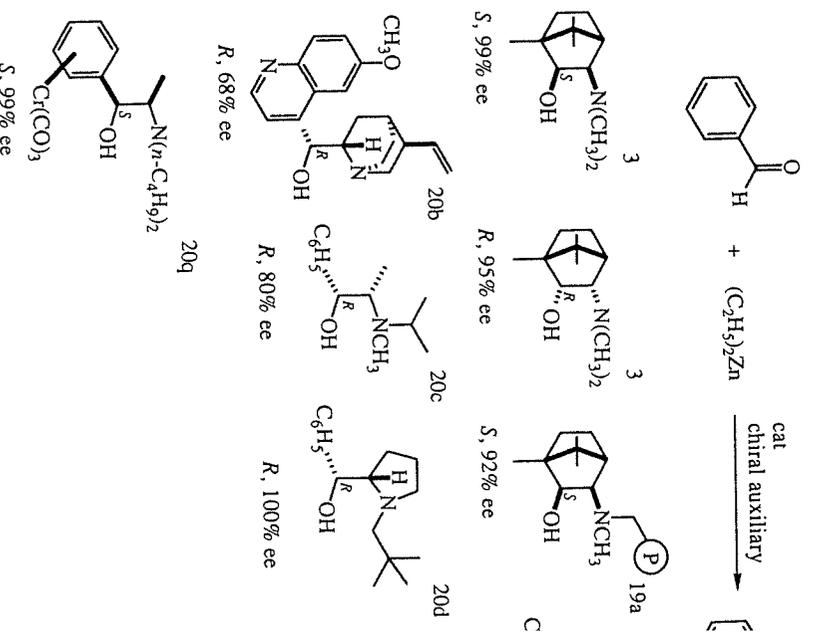


niOSElective synthesis of secondary alcohols by (–)-DAIB-catalytic.

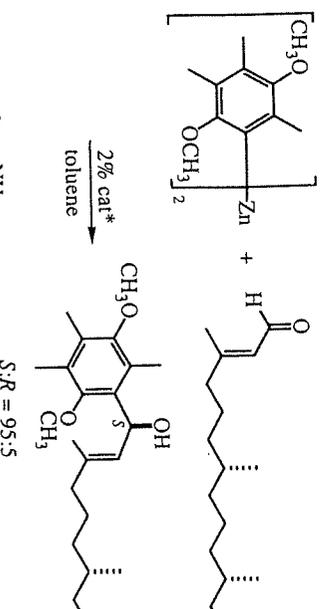
certain α,β -unsaturated or aliphatic aldehydes can also th a high degree of enantioselectivity. Dimethyl-, di-butylzinc may be used as alkylating agents; however, ceeds about 20 times more slowly than ethylation but irable stereoselectivity. Acetophenone and *n*-butyl ace-rt to these alkylation conditions. Propyl pyruvate is 1 (even in the absence of DAIB), but, unfortunately, the tic.

chiral β -dialkylamino alcohols other than DAIB can be selective alkylation; Scheme 11 shows examples of some ions (3, 15, 19, 20a–e, q, 21). Good correlation be- and enantioselectivity is observed—High enantioselectivity by a fast reaction. Polymer-supported DAIB or ephed-tes the reaction (19, 20a). In addition to dialkylzincs, and dialkylzincs as well as cyanomethylzinc bromide ed. Extension of the reaction to a diarylzinc reagents he sis of an α -tocopherol intermediate (Scheme 12) (24). he enhanced β -hydrogen reactivity, diisobutylzinc re- yde to produce benzyl alcohol (19a). The reaction of ypropanal and diethylzinc in the presence of (2*R*)-1-0-3,3-dimethyl-2-butanol proceeds with 5.4:1 enan- tion (25a, b). Appropriate choice of the chiral auxil- ctive conversion of (3*R*)-benzyloxybutanal to protected 2,4*R*-hexane-2,4-diol with good diastereoselectivities Benzaldehyde is ethylated chemoselectively only at the (20f).

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SCHEME 11. Effective chiral auxiliaries: configuration and product in ethylation of benzaldehyde.

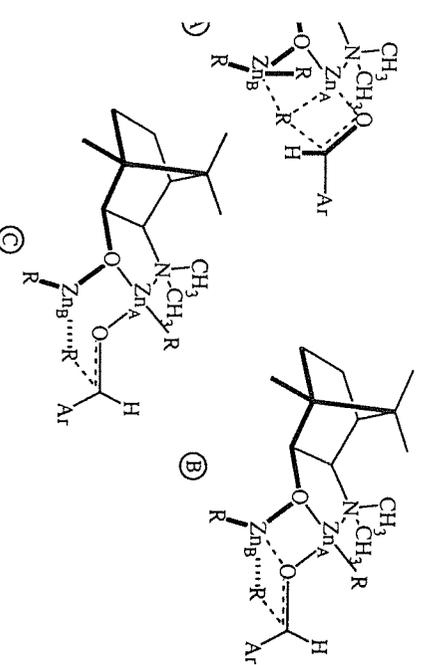


SCHEME 12. Synthesis of an intermediate of α -

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the Models. The stoichiometry of aldehyde, dialkylzinc, auxiliary strongly affects reactivity (Scheme 9) (3). Ethylaldehyde does not occur in toluene at 0 °C without added however, addition of 100 mol % of DAIB to diethylzinc the reaction either. Only the presence of a small amount of the amino alcohol accelerates the organometallic reactivity to give the alkylation product in high yield. Dialkylzinc with DAIB, eliminate alkanes to generate alkylzinc which are unable to alkylate aldehydes. Instead, the alkylzinc is excellent catalysts or, more correctly, catalyst dimers (w) for reaction between dialkylzincs and aldehydes. The presence of the reactivity on the stoichiometry indicates that s per aldehyde are responsible for the alkyl transfer re-

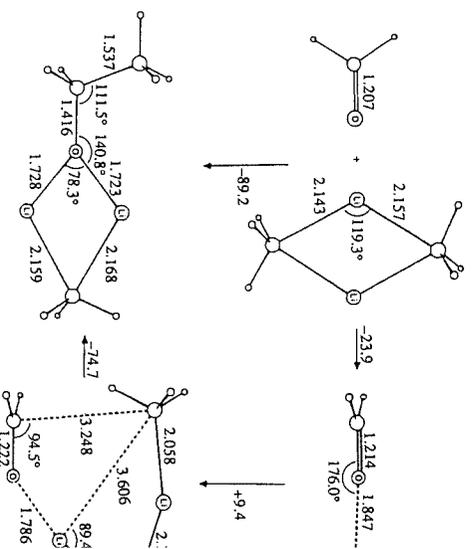
olecular assemblies that have been proposed for the transition shown in Scheme 13 (14, 19a, 20g). Bicyclic transition s transfer of bridging alkyl group (R) to the terminally le, while transition structure **B** involves reaction between bridging aldehyde. The reaction may proceed via mono- e six-membered transition state **C**. Transition structures **1 C** were originally proposed for the reactions of organo- mpounds and carbonyl substrates (26, 27). Ab initio cal- est that methylithium dimer reacts with formaldehyde clic transition state related to **A** (28). The dinuclear Zn



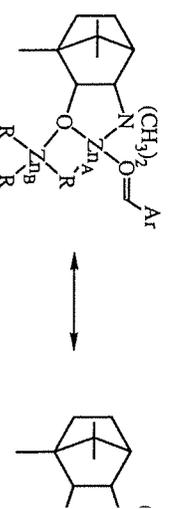
transition state models. [E. Kaufmann, P. von R. Schleyer, K. N. Houk, *Am. Chem. Soc.*, **107**, 5560 (1985). Reproduced by permission of the Chemical Society.]

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■ Ab initio calculation of reaction of methylithium dimer at



■ Property of the dinuclear Zn complex:

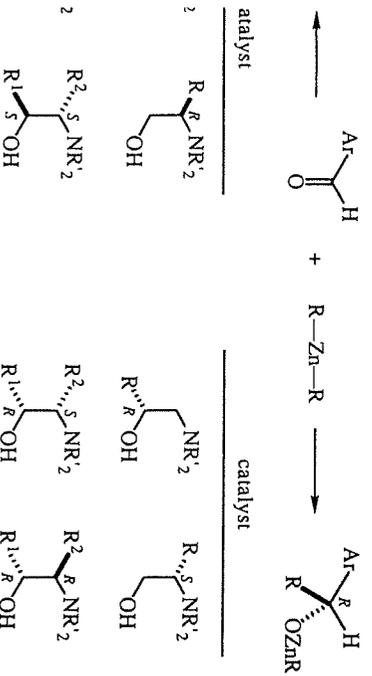


SCHEME 13. (Continued)

complex of Scheme 13 may be suitable for activating aldehyde and transferring an R group. The carbon coordinated to the more Lewis-acidic, DAIB-attached Zn, Zn_b atom carries a nucleophilic R group as shown by formula. The latter situation is pronounced in transition state **A** over the transition state **B**.

A survey of the literature (3) has led to the enantiomeric transition state **A** over the transition state **B**. Scheme 14, which says that the α -S or β -S- β -dialkylamino alcohols consistently produces the α -R or β -S configuration forms the R enantiomer. The absolute configuration is determined primarily by the transition state **A** over the transition state **B**. The sense is in accord with all the bimetallic assemblies The preference of **A** over the diastereomeric transition state **B** is interpreted in terms of relative nonbonding interactions between the terminal R group and hydrogen or an aryl group. The transition states **B** and **C** are a

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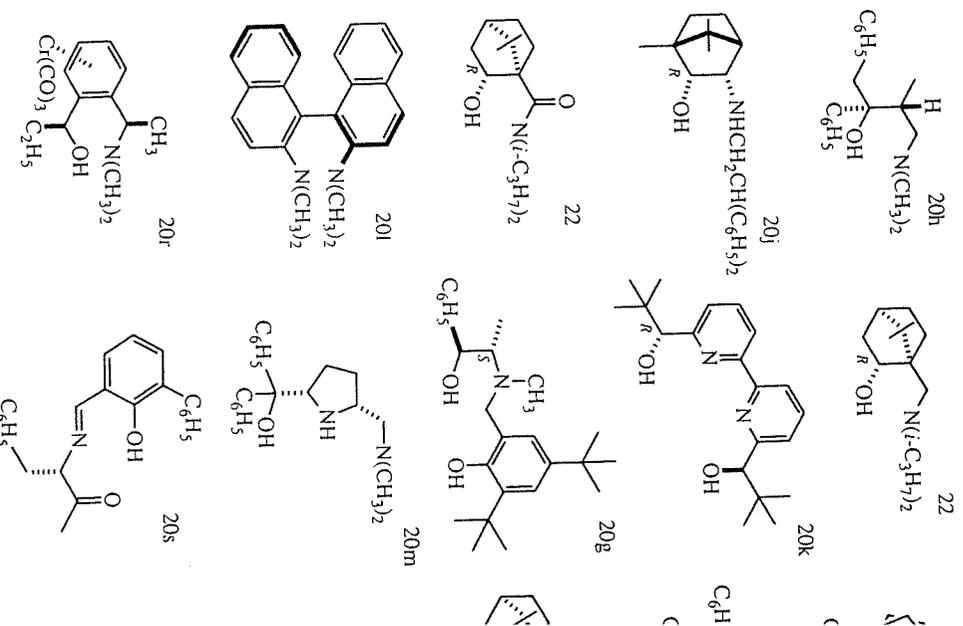
CHEME 14. General sense of asymmetric induction.

diastereomers, which suffer serious nonbonded interaction n_A -R and Ar groups. The configuration of the β -carbon-lamino moiety and the bulkiness of the nitrogen substituent at the degree of enantioselection but do not override the carbon center. For example, in the ethylation of benzal-1S,2R)- and (1S,2S)-2-diethylamino-1,2-diphenylethanol-uct in 94 and 81% ee, respectively (15). A similar ten- with (1R,2S)-N-ethylphedrine and (1R,2R)-N-ethylpseu- 77% and 72% ee, respectively) (29).

Using Other Chiral Auxiliaries or Organometal- the simple β -dialkylamino alcohols listed in Scheme 11, γ alcohols (20h, 22), ferrocenyl amino alcohols (20i), β -substituted amino alcohols (20j), hydroxymethylpyridines γ alcohol chromium complexes (20r), Schiff bases (19b, γ alcohols (22), diamino-binaphthyl (20l), and other che- an also be used as promoters (3). Examples are given in γ proline-derived diamino alcohol acting as a tridentate γ s with diethylzinc to form a catalytically active mono- c complex (20m). β -Dialkylamino alcohols and the cor- disulfonylamino analogues may deliver the opposite use (20f). Although simple 1,2-diols do not accelerate the γ -1,2-diphenylethane-1,2-diol brings about the enantio- ion of diethylzinc to aromatic aldehydes in up to 78% γ (20n).

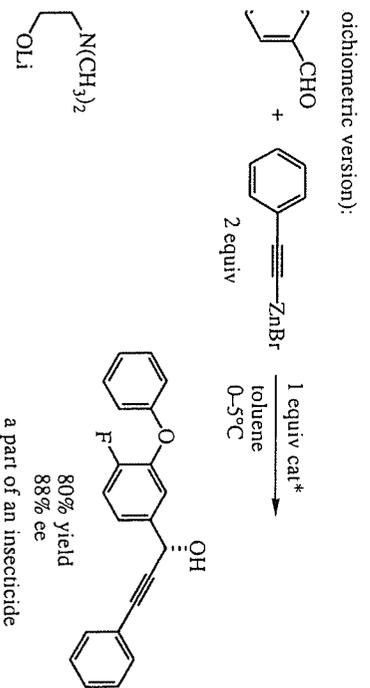
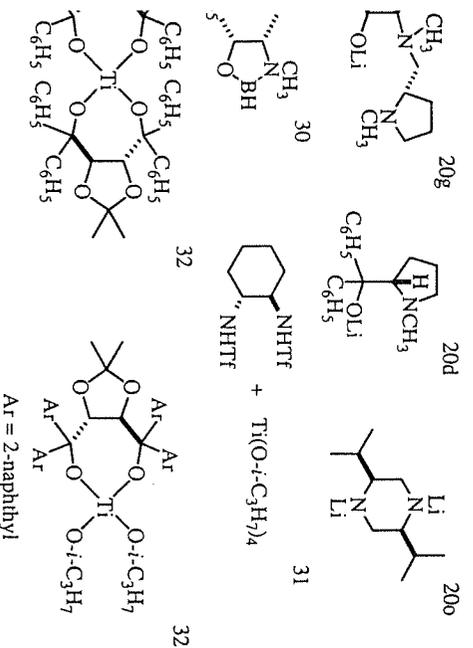
ly modified metallic compounds (or combined systems) γ titanium (20d, δ , o, p), boron (30), or titanium (31, 32) also

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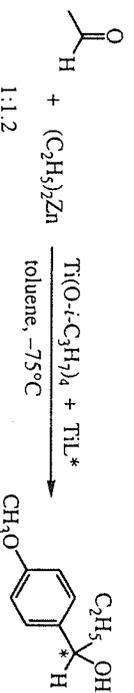


Scheme 15. Effective chiral auxiliaries

act as catalysts (Scheme 16). Enantioselective alkyl- hydro was used for the synthesis of an alcoholic p- (20p). Certain titanium complexes are particularly γ hydro and diethylzinc react with 0.1 equiv of the chiral γ to give the R alcohol in 82% ee in 15% yield (Sci the presence of one additional equivalent of Ti(IV) γ the S enantiomer in 94% ee in 86% yield (32). The γ γ from Grignard reagent and zinc chloride can γ γ ized dialkylzincs are conveniently prepared by the γ reaction between organic iodides and diethylzinc (



SCHEME 16. Chiral metal catalysts.



$\text{Ti}(\text{O}-i\text{-C}_3\text{H}_7)_4$, %	TiL^* , %	product, %	ee
0	10	R, 82	
120	10	S, 94	

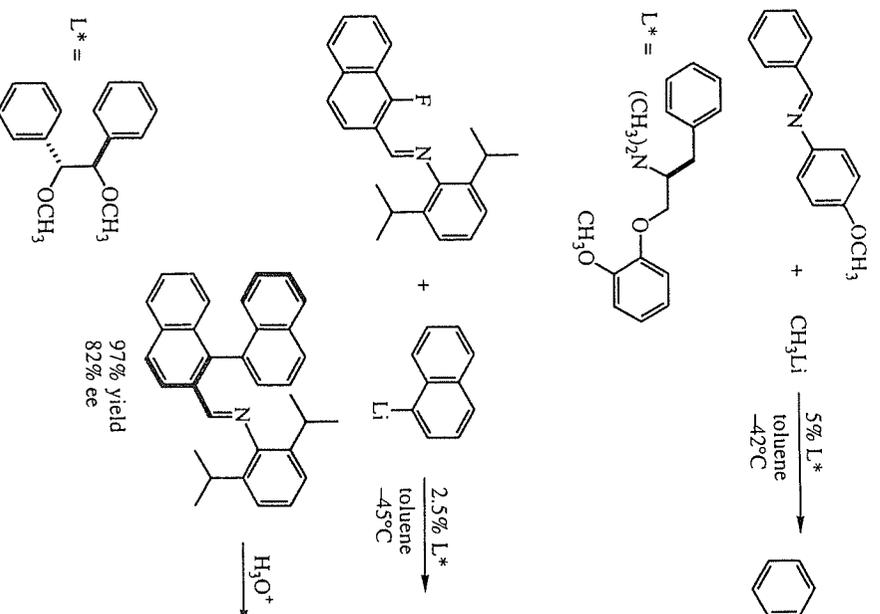
17. Enantioselective alkylation using a chiral titanate catalyst.

are easily converted to the corresponding zinc reagent dimethyl- or diethylzinc (34). The DAIB-catalyzed hydride affords optically active allylic alcohols in 73-80% yield. This type of catalytic strategy has recently been used in the synthesis of chiral alcohols.

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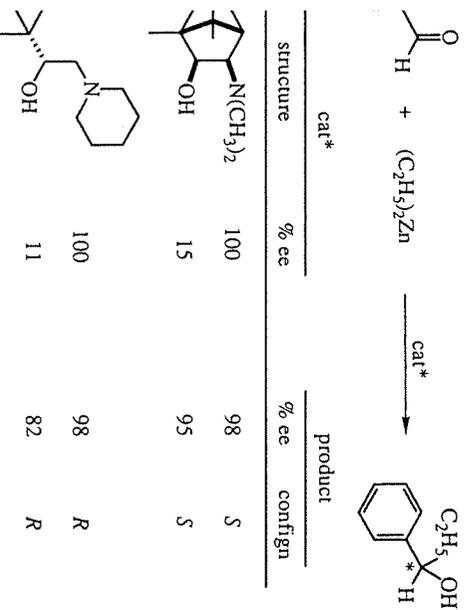
Relevantly, in the presence of a small amount of a chiral ligand, 1-naphthyllithium reacts with a sterically hindered aldehyde (conjugate addition/elimination) to give a chiral alcohol in greater than 80% ee.

Reaction Mechanism. The amino alcohol-catalyzed reaction is illustrated in Scheme 19. First, the amino alcohol reacts with $(-)-\text{DAIB}$ and dialkylzinc to form a chiral zinc catalyst.

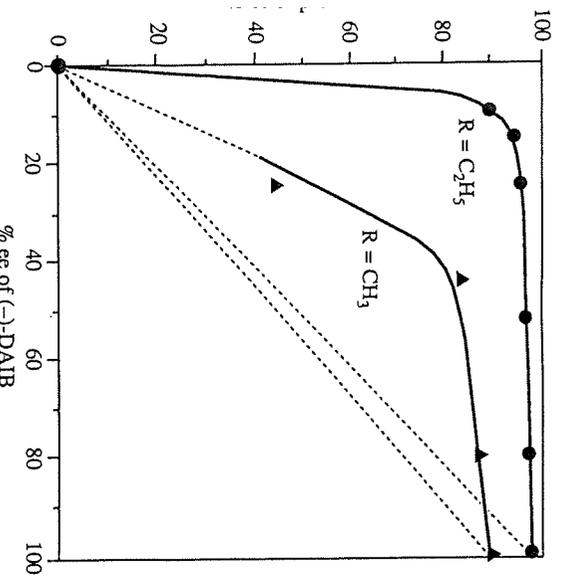


SCHEME 18. Enantioselective reaction of organolithium

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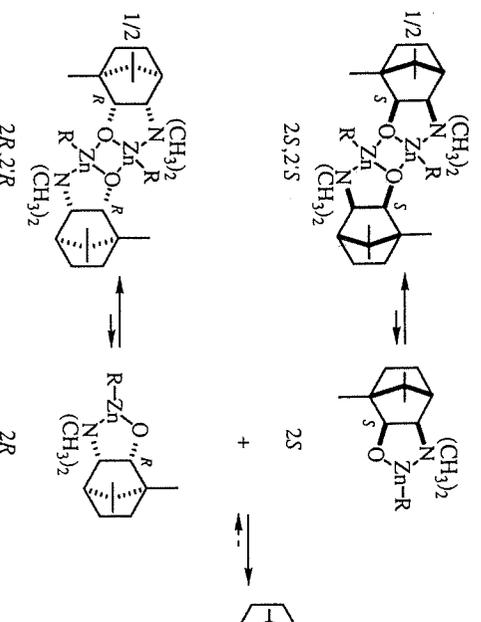
SCHEME 22. Auxiliary ee versus product ee.



.42 M (C_2H_5)₂Zn, 0.42 M C_6H_5CHO , 34 mM DAIB, toluene, 0°C
 .47 M (CH_3)₂Zn, 0.49 M C_6H_5CHO , 47 mM DAIB, toluene, 32°C

online effect in DAIB-catalyzed reaction of R_2Zn and benzaldehyde.

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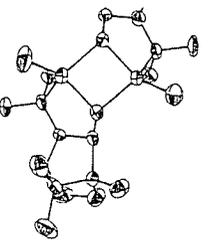
SCHEME 24. Enantiomer recognition of zinc alkoxides: homo chiral dimerization.

auxiliaries. Under certain conditions, the turnover of catalyst may become more than 600 times higher existing achiral counterpart.

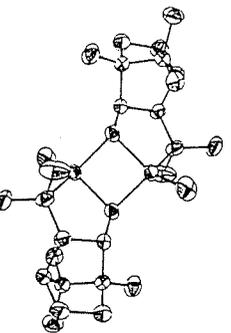
The origin of this chirality amplifying phenomenon elucidated at the molecular structure level (14). The strict matching of chirality through mutual enantiomeric display by the thermodynamic relationship of Sc catalyst that induces reaction of dialkylzinc and al five-membered zinc alkoxide, which normally exists as a dimer. The homochiral dimerization leads to 2S,2'S with C_2 chirality, but the heterochiral interaction monomers gives a meso 2S,2'R dinuclear complex molar amounts of dimethylzinc and enantiomeric with a 2S configuration affords the 2S,2'S dimer (reaction with racemic DAIB affords the meso dimer). The molecular structures of these crystalline dimers are given in Scheme 2. The reaction is terminated by X-ray analysis are given in Scheme 2. The reaction produces only the meso compound. Thus, the homochiral interaction of the enantiomeric monomers is overwhelming.

The chemical properties of these diastereomeric

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2*S*,2'*S* dimer
 C_2 chiral
reactive



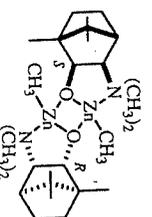
2*S*,2'*R* dimer
 C_1 meso
less reactive

molecular structures of the complexes formed from $(CH_3)_2Zn$ and (–)-IB.

different. Scheme 26 shows 1H -NMR spectra of the meso CH_3) and the mixtures with 1 equiv of dimethylzinc dehyde in toluene- d_8 . The structure of the achiral complexed by addition of organozinc and produces distinct Zn-caused by the dimeric complex and dimethylzinc. Other the aldehyde signal, also remain sharp. Thus, the α , dimethylzinc, and benzaldehyde exist as independent ene. In sharp contrast, a mixture of the homochiral di- α , dimethylzinc, and benzaldehyde in a 1 : 1 : 1 equivalent spectrum with a broad, inseparable singlet due to the ups and a broad aldehydic proton signal. Obviously, rapid f **A–D** (Scheme 19) occurs with this homochiral dimer, ldehyde and coordinated benzaldehyde are not different-erge of a small amount of the alkylation product **E** is e spectrum. Thus, the thermodynamically favored meso ctive, while the less stable chiral dimer easily enters the

lly resolved (–)-DAIB is used, the two diastereomers are thermodynamically controlled ratio. All the minor (+)-converted to the meso dimer by taking an equivalent (-)-enantiomer; the meso dimer does not dissociate. The ter, which is present in excess, forms the less stable chiral has a higher propensity to dissociate into the catalytic phenomenon is explained by the X-ray crystallographic scheme 25. The homochiral 2*S*,2'*S* dimer has a C_2 sym-ire. The Zn_2O_2 four-membered ring is "endo-fused" to /AIB–Zn five-membered rings because of the sterically rane backbone and, notably, the central 5/4/5 tricyclic

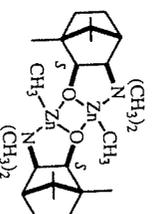
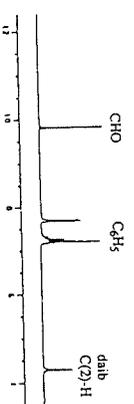
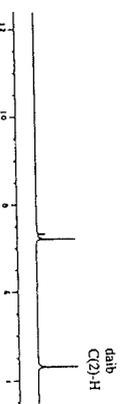
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$Zn_2[(-)-dairb][(+)-dairb](CH_3)_2$

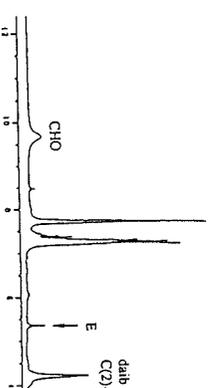
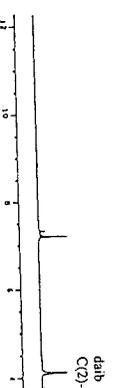
with

1 equiv $(CH_3)_2Zn$
1 equiv C_6H_5CHO



$Zn_2[(-)-dairb]_2(CH_3)_2$

with
1 equiv $(C_2H_5)_2Zn$
1 equiv C_6H_5CHO



SCHEME 26. 1H -NMR spectra in toluene- d_8 at 25°C. [M Suga, and R. Noyori, *J. Am. Chem. Soc.*, **111**, 4028 (1989), copyright 1989 by the American Chemical Society.]

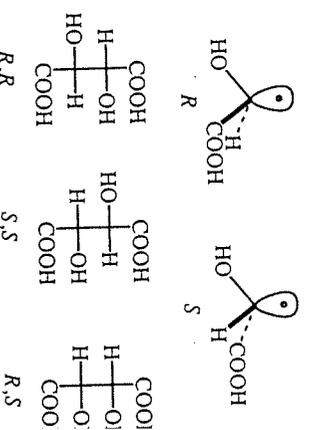
syn geometry. The heterochiral 2*S*,2'*R* dimer has a meso, the Zn₂O₂ part is endo-fused to the DAIB-Zn five-membered in the homochiral compound, but the central 5/4/5 trias an anti arrangement. Evidently, the syn 5/4/4/5 fused ch more congested than the anti ring structure. The crys- indicate that the angle between the five- and four-membered syn isomer is about 20° larger than the angle between anti stereoisomer. Consequently, in solution, the chiral ends to dissociate into its monomer to a greater extent meso dimer, and so exhibits a much greater turnover ef-

IB does, indeed, catalyze the reaction in the presence of diethylzinc and aldehyde, although its reactivity is in that of the enantiomerically pure compound. This bly involves bimolecular reaction of the meso 2*S*,2'*R* di- zinc or benzaldehyde. The possibility of reaction with s indicated by the dependence of the rate on the reagent concentration. This dependence of reaction rate is unlike -catalyzed reaction, which shows saturation kinetics. for a given concentration of organozinc and aldehyde, e chiral amplification is greatly influenced by concentra- Greater amplification is obtained by using a higher DAIB-

, the origin of the chiral amplification is basically the ability of the homochiral and heterochiral dinuclear Zn ase complexes act as catalyst precursors, but differences behavior also affect the degree of the nonlinear effect. on is probably the first example of elucidation of a mo- ism of catalytic chiral amplification (41) and may pro- l model of one means of propagation of chirality in na-

ERIC INTERACTION OF ENANTIOMERS

ognition is a general principle in chemistry. Molecular achieved by numerous electronic and steric factors in- 7. This is also the case among molecules with the same ion and connectivity. As illustrated in Scheme 27, chiral tartaric acid may be seen as a homochiral dimer of the tal radicals, respectively; meso tartaric acid is a result



SCHEME 27. Mutual recognition of enantiomers.

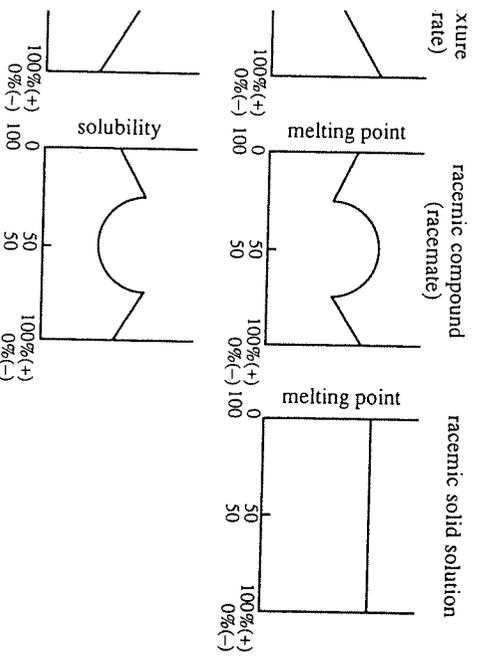
of heterochiral coupling of the enantiomeric radicalic interactions that form covalent bonds evident. Such enantiomer interactions, which are based on assembly, are also significant in various solid- and nomena related to physical, spectroscopic, and chiralities of chiral organic substances. Some examples effects are described below (3, 42).

Effects on Solid-State Properties

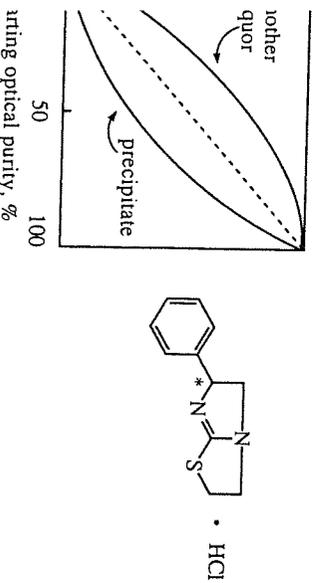
Solubility and Melting Point. The strength of the interaction generally decreases in the following order: crystals > liquid phase > concentrated solution > dilute phase. Homochiral and heterochiral interaction of fundamental in crystal lattice formation, and results in enantiomers, or multi-stage interactions. Recrystallization pure compounds is simply based on the homochiral depending on the conditions, a mixture of enantiomers either conglomerate, a 1 : 1 mixture of two enantiomers compound arising from repeated heterochiral interactions and solubility are known to be affected by the enantiomers (Scheme 28). In some cases, a racemic form. Resolution of conglomerates is often facilitated enantiomerically pure substance (43), whereas, in growth of one enantiomorph is retarded by addition of a foreign optically active compound (44).

Scheme 29 shows the results of titration of a chiral chloride with aqueous sodium hydroxide in which the precipitate is lower than that of the original con-

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HEME 28. Solubility and melting point diagrams.

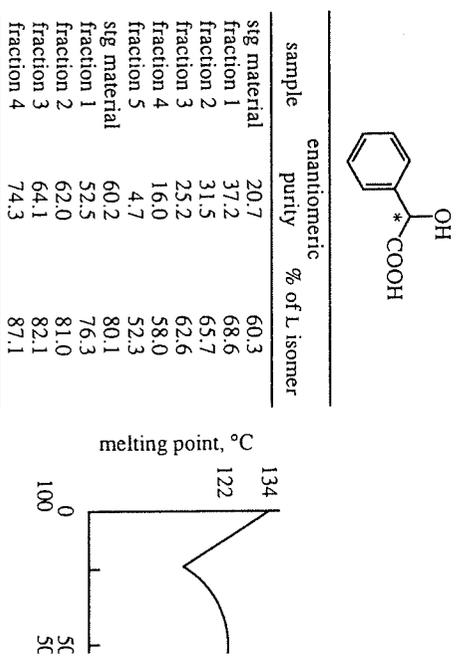


Comparison of optical purity during titration with aq NaOH.

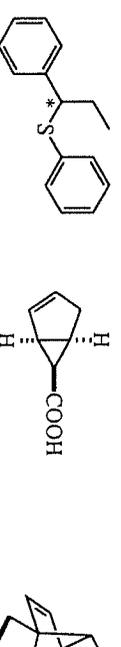
ation may be caused by the presence of a specially with a eutectic point.

h effects can also be seen in solid-gas interphase. the consequences of fractional sublimation of par-mandelic acid (47). The optical purity could be en-l, depending on the optical purity of the starting ma-utectic point of mandelic acid is obtained with about ar ratio, such a mixture is more readily sublimed than nglomerate. Scheme 30 gives other examples of op-ly sublimation. Phenyl 1-phenyl-1-propyl sulfide in sublimed compound in 74% ee, but the residue is

DIASTEREOMERIC INTERACTION OF ENANTIOMERS



Related examples:



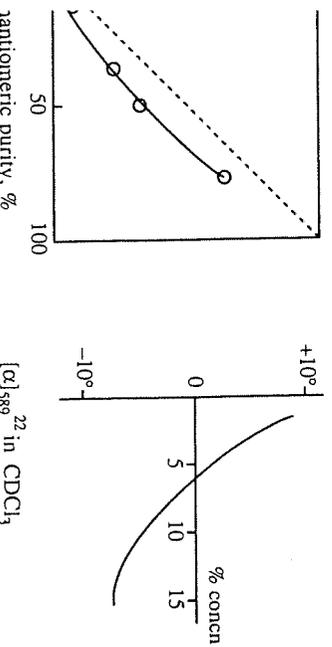
SCHEME 30. Fractional sublimation of L-mandelic

racemate (48). A similar trend has been seen with the ylic acid given in the scheme (47). These results are c-tially resolved nonracemic chiral materials. On the oth-(49) found spontaneous resolution by sublimation o-ound (Scheme 30). Evacuation of the tetracyclic alc-20°C for several days gave a crystal of the sublimed proven enantiomerically pure by X-ray analysis. Beca-needles were clustered and never very large, several together for optical rotation measurements. As a resul-mixing of the two mirror-image forms. Nevertheless, t-tals were optically active, either dextrorotatory or levo-the residue was not.

Effects in Solution

Optical Rotation. Homochiral or heterochiral associa-usually labile. Enantiomeric excess of chiral compound-affected to any noticeable extent by distillation (50),

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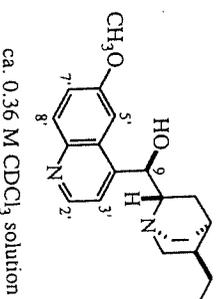
EME 31. Optical rotation versus enantiomeric purity.

of enantiomerically pure 2-octanol and the racemic compound at 20°C , indicating the diastereomeric nature of the intermolecular interactions (52). Existence of such molecular solution was clearly shown by Horeau, who found that optical purity determined by rotation value, in general, need not be related (Scheme 31) (50, 51). In some cases, the sign of optical rotation is opposite depending on the concentration of the solute, due to the molecular association.

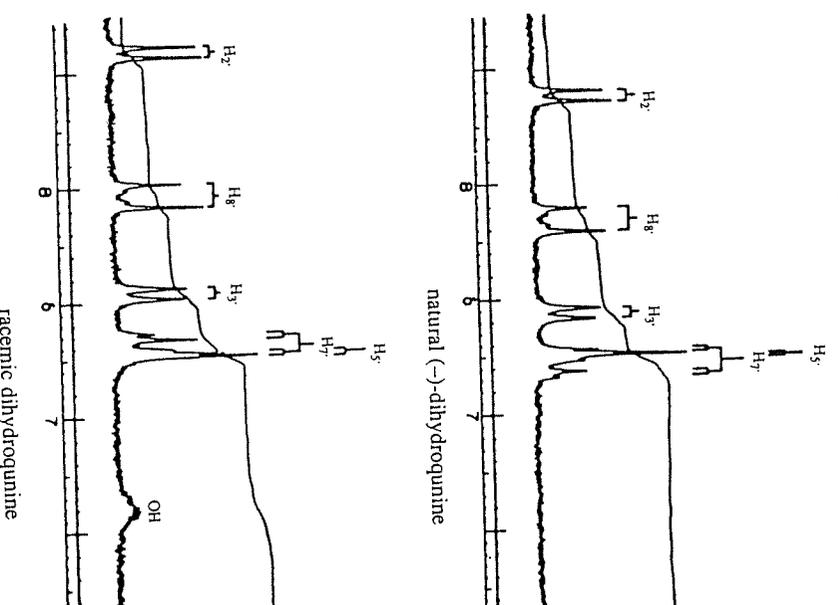
Uskoković was probably the first to report the difference between the NMR spectra of an optically pure compound and its racemate. He reported in Scheme 32, the spectra of optically pure dithydroquinine and its racemate differ significantly when taken at the same concentration in chloroform-*d*. The spectrum of the partially resolved racemate shows two sets of peaks whose areas are proportional to the amount of each enantiomer. These observations can be understood by considering the presence of the solute-solute interactions of the dimer, thus, to the extent that there is some solute aggregation, the spectra will exhibit different features.

¹H-NMR spectra of nonracemic, but not enantiomerically pure, diastereomeric dimers of methylphenylphosphinic amide exhibit distinct signals (Scheme 33) that may be ascribed to dimer formation through hydrogen bonding (54). The enantiomerically pure dimer shows the *P*-methyl proton signals at δ 1.74 ppm, whereas the racemate shows the corresponding signal at δ 1.685 ppm. The partial resolution of the dimer displays two sets of signals. The heterochiral dimer is more stable than the heterochiral dimer.

DIASTEREOMERIC INTERACTION OF ENANTIOMERS



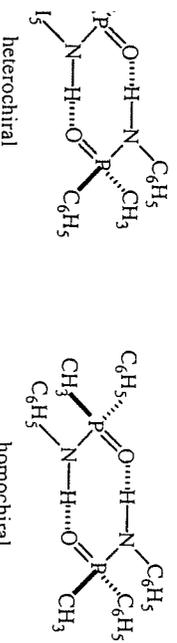
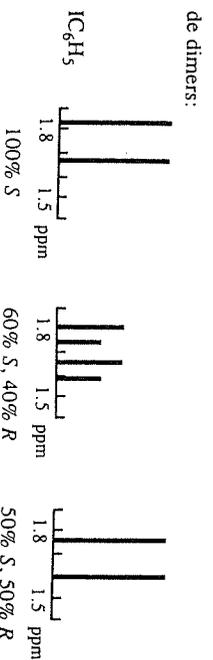
ca. 0.36 M CDCl_3 solution



Scheme 32. ¹H-NMR spectra of dithydroquinine. [T. Will Bommer, J. Gutzwiller, and M. Uskoković, *J. Am. Chem. Soc.* 1977, 99, 1000. Reproduced by permission of the American Chemical Society.]

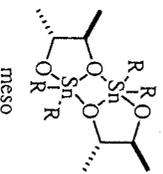
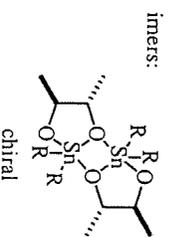
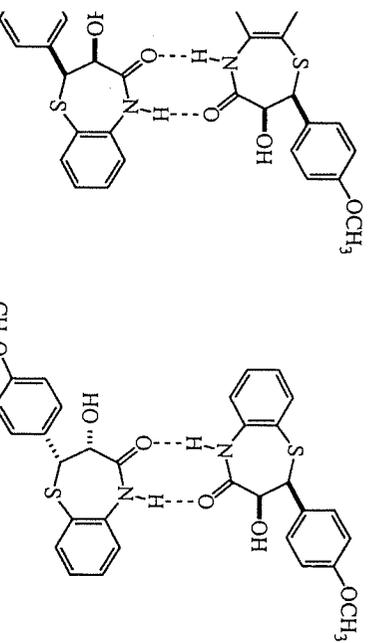
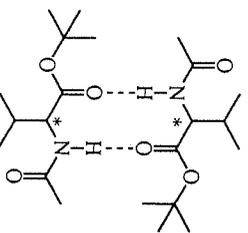
self-induced NMR nonequivalence through the diastereomeric dimers interlinked via $\text{NH}\cdots\text{O}=\text{C}$ interactions (Scheme 33) (55). A similar self-induced anisochrony is observed in the NMR spectra of chiral 1,5-benzothiazepins and related compounds with chiral groups also cause NMR nonequivalence. Stannoxane compounds derived from partially resolved diastereomeric dimers have been shown by ¹H NMR.

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$J = 8.30 \text{ Hz}$
 $\frac{H}{H}$
 5.6, 5.66 ppm

le NH proton of a 9:1
 and D-*N*-acetylvaline
 r, 0.1 M CCl_4 solution,



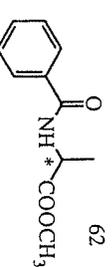
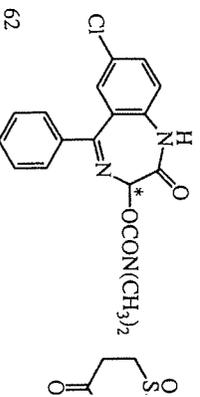
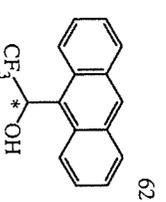
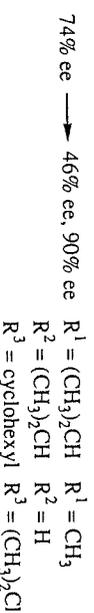
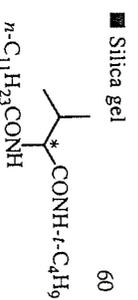
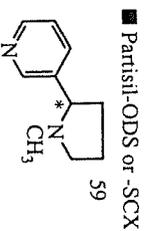
$R = n\text{-C}_4\text{H}_9$

33. $^1\text{H-NMR}$ difference of chiral dimeric compounds.

DIASTEREOMERIC INTERACTION OF ENANTIOMERS

composed of the chiral and meso dimers (Scheme 3).
 stereomeric relationship may be used for analysis of
 and the optical enrichment of such chiral diols. Recti-
 stannoxane in 75% ee from benzene gives crystals
 leaves the sample in 37% ee in solution.

Chromatography. Under certain conditions, even h
 erochiral self-assemblies can be separated by achir
 chromatography of partially resolved enantiomers c
 or enrichment of enantiomers on achiral stationary ph
 mobile phase. ^{14}C -Labeled nicotine was first resolv
 ers by high-performance liquid chromatography (H
 stationary phase (Partisil-ODS or -SCX) through co
 cally active nicotine (59). This observation was foll
 of a number of chiral compounds by chromatograph
 34). When a chiral diamide in 74% ee was separate



SCHEME 34 Chromatographic separation of partially re